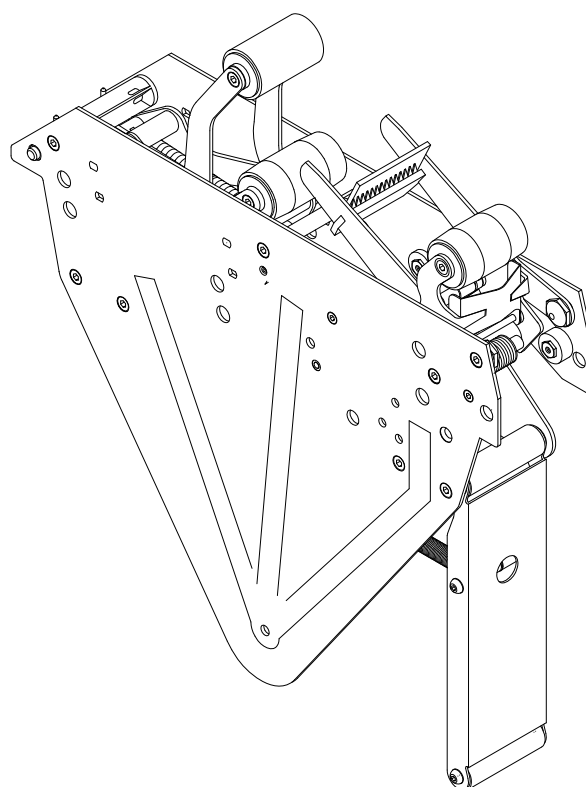
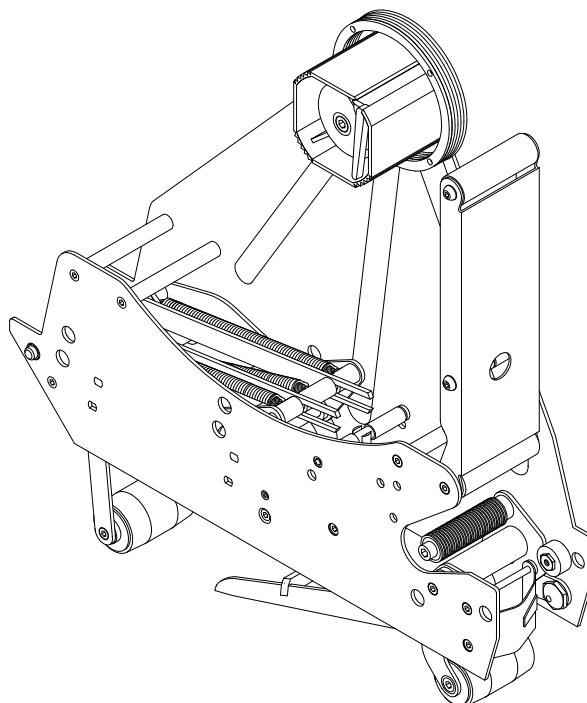


Dispenser DBN-EQ



Notes	3
Information regarding spare parts lists	4
Survey of and designations for DBN--EQ dispensers for T-machines	5
Survey of and designations for DBN--EQ dispenser for TT-machines	6
Components between side frames for DBN-EQ dispensers	7
PS-hub	8
Q-hub	9
Knife arm	10
Applicator unit complete, single and double side mounted	11
Applicator unit, single-sided mounting, T-, TT-	12
Applicator unit, double-sided mounting	13
Rear twin-roller arrangement, complete-	14
Rear twin-roller arrangement-	15
Noise reduction, NR, arrangement-	16
Springs	17

[illegible]

For some machines, there is a recommended spare parts kit which can be ordered from the SOCO SYSTEM sales department.

The "S" after the item numbers on the following pages indicates that these goods form part of the spare parts kit "Service". These item numbers also form part of the spare parts kit "ES".

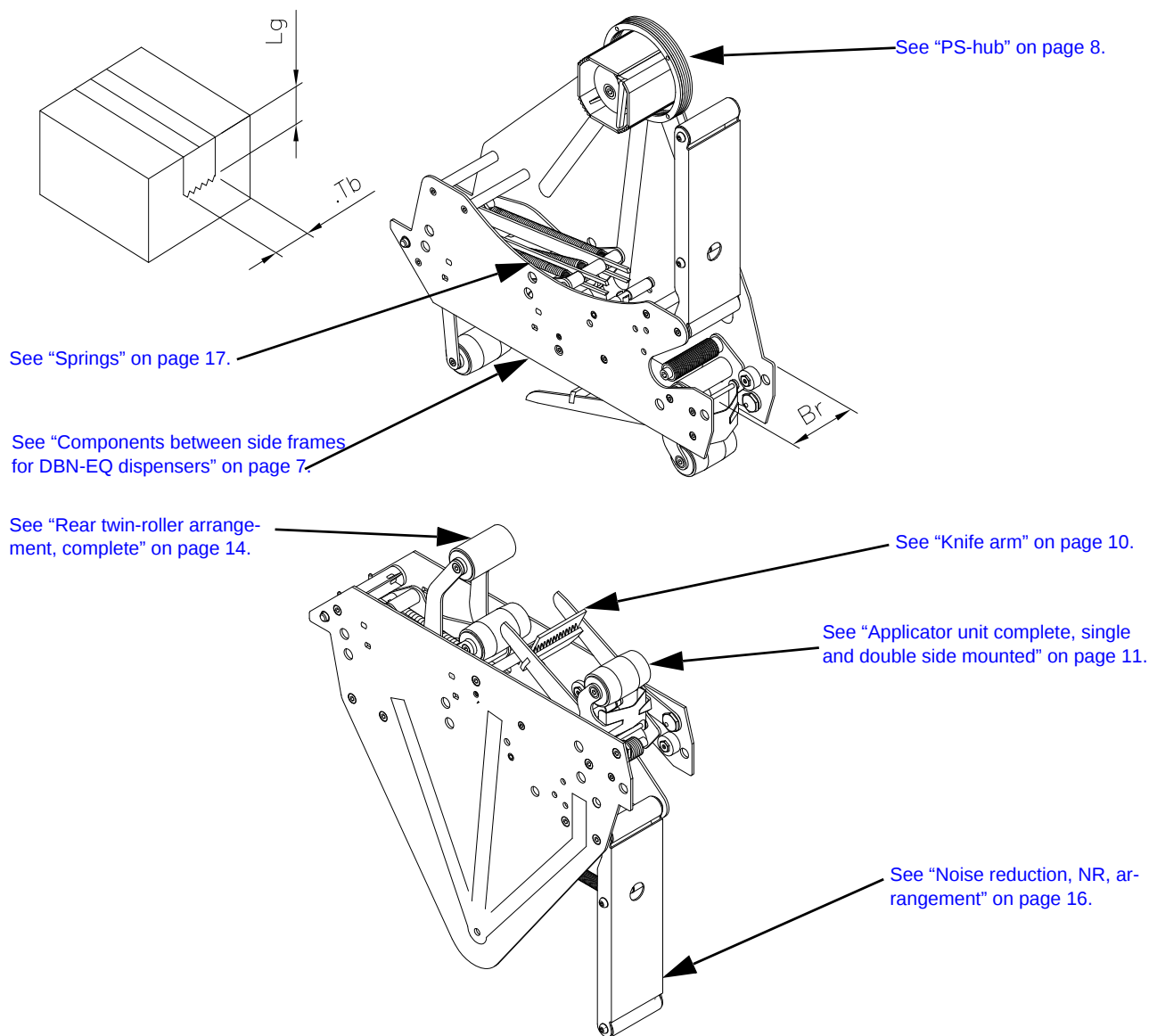
The "ES" after the item number on the following pages indicates that these goods form part of the extended spare parts kit "Extended Service".

On ordering of spare parts, please refer to SOCO SYSTEM item number. If parts for special versions, e.g. stainless steel, are desired, please state this when ordering.

All dimensions are in millimetres (mm).

Electric components are shown in the wire diagram at the rear of the spare parts book.

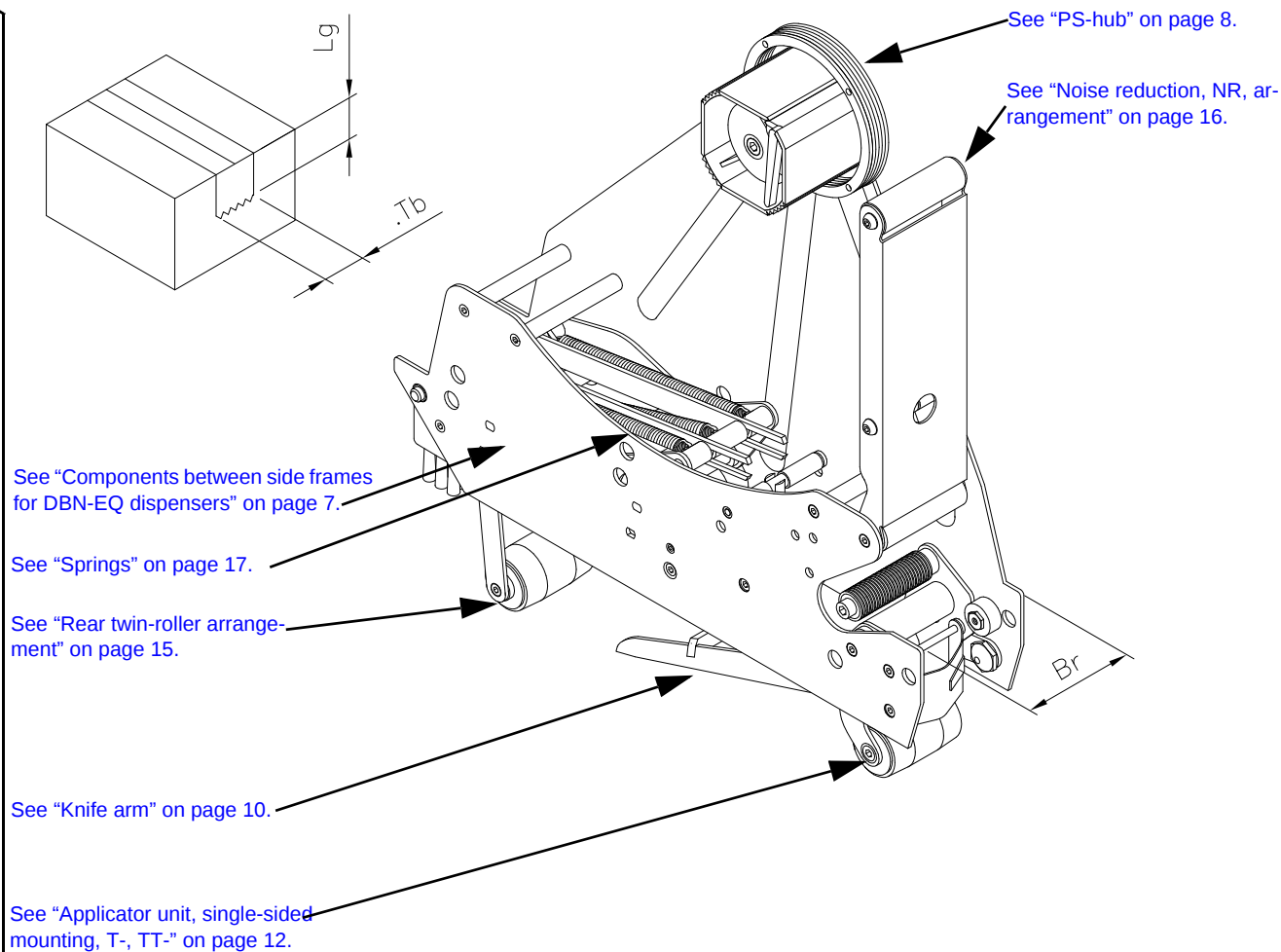
Survey of and designations for DBN--EQ dispensers for T-machines



Dispenser designation	Lg	Tb	Br	Top dispenser, standard	Bottom dispenser, standard	Top dispenser, opposite hand	Bottom dispenser, opposite hand
50.30	50	30	55	425003721	425003711	425003722	425003712
25.30	25	30	55	425003921	425003911	425003922	425003912
25.50	25	50	75	425003821	425003811	425003822	425003812
50.50	50	50	75	425003321, ES	425003311, ES	425003322	425003312
70.50	70	50	75	425003121, ES	425003111, ES	425003122	425003112
50.75	50	75	100	425003421	425003411	425003422	425003412
70.75	70	75	100	425003521, ES	425003511, ES	425003522	425003512
50.100	50	100	125	425002021	425002011	425002022	425002012
70.100	70	100	125	425002221	425002211	425002222	425002212

Dispenser designation	Lg	Tb	Br	Top dispenser, standard	Bottom dispenser, standard	Top dispenser, opposite hand	Bottom dispenser, opposite hand
50.50 / 30	50	30	75	425003621	425003611	425003622	425003612

Survey of and designations for DBN--EQ dispenser for TT-machines



Dispenser designation	Lg	Tb	Br	Top dispenser, standard	Top dispenser, opposite hand
25.50	25	50	75	442963921	442963922
50.30	50	30	55	442963721	442963722
50.50	50	50	75	442963321	442963322
70.50	70	50	75	442963121	442933122
50.50 (70.50) *	70	50	75	442963821	442963822

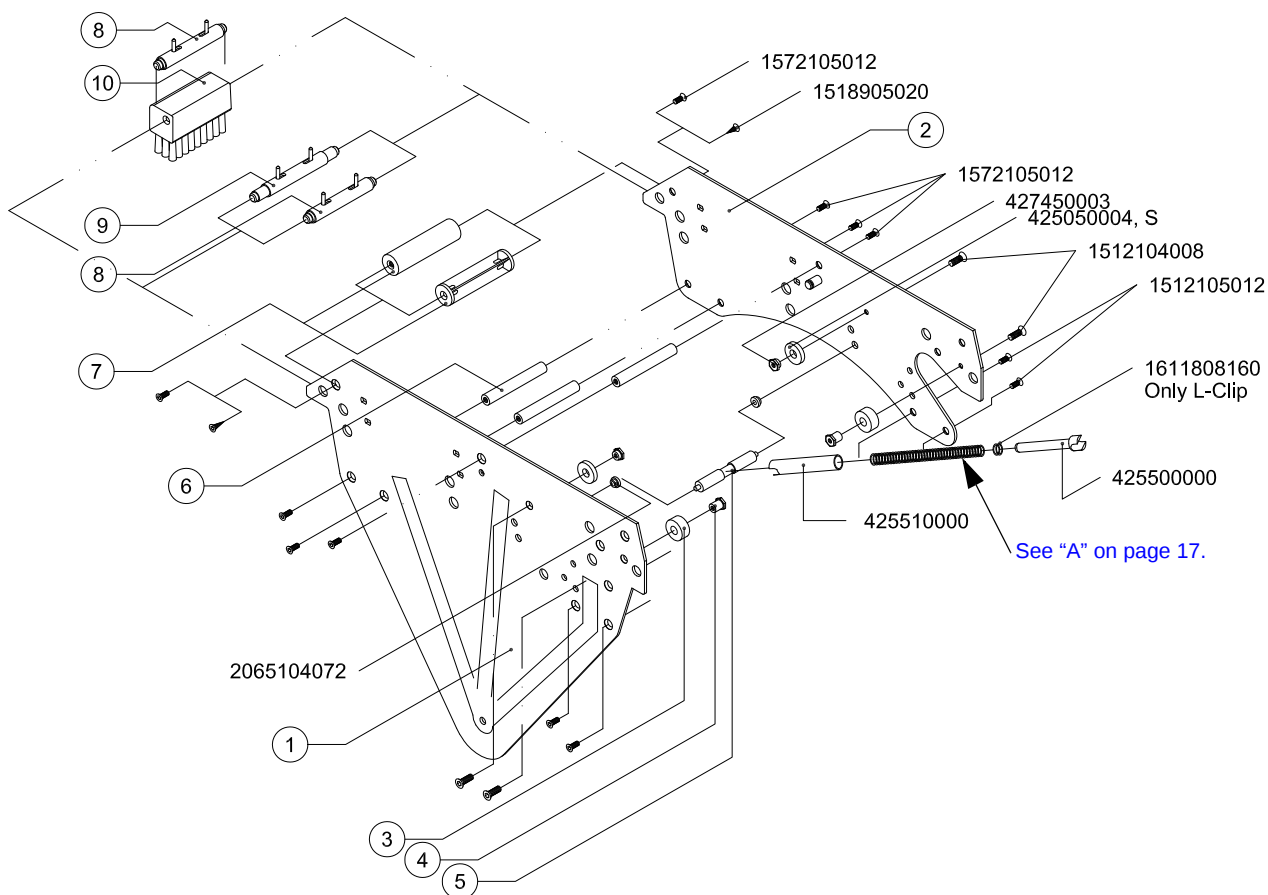
* Special knife arm arrangement for very low cartons.

Components between side frames for DBN-EQ dispensers

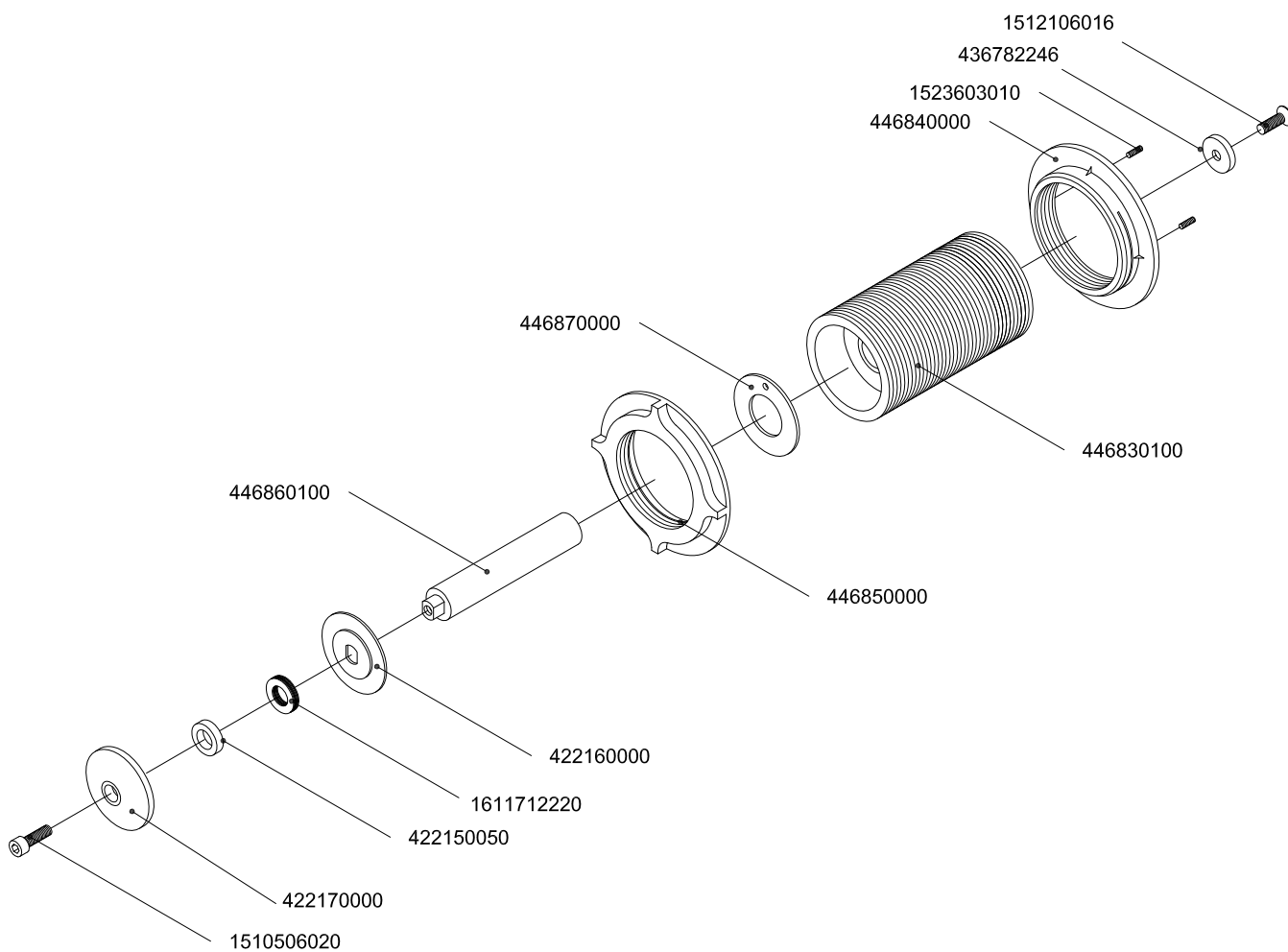
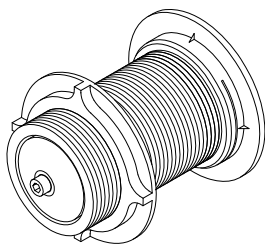
Components between side frames for DBN-EQ dispensers

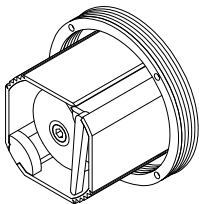
Dispenser designation	Br	1	1 Opp. hand	2	2 Opp. hand	3	4
50.50 / 30	75	425022121	425022122	425022111	425022112	425050020	427450020
25.30							
50.30	55						
25.50	75						
50.50	75						
70.50	75	425022021	425022022	425022011	425022012	425050009, S	427450009
50.75	100						
70.75	100						
50.100	125						
70.100	125						

Dispenser designation	Br	5	6	7	8	9	10
50.50 / 30	75	425080745	425630700	438160700	409590700	409591257	326869500
25.30	55						
50.30	55	425080545	425630500	417520500	409590500	409590755	÷
25.50	75						
50.50	75	425080745	425630700	438160700	409590700	409591257	326869500
70.50	75						
50.75	100	425080995	425630950	417520950	409590995	409591295	326869750
70.75	100						
50.100	125	425081245	425631200	417521200	409591200	÷	÷
70.100	125						



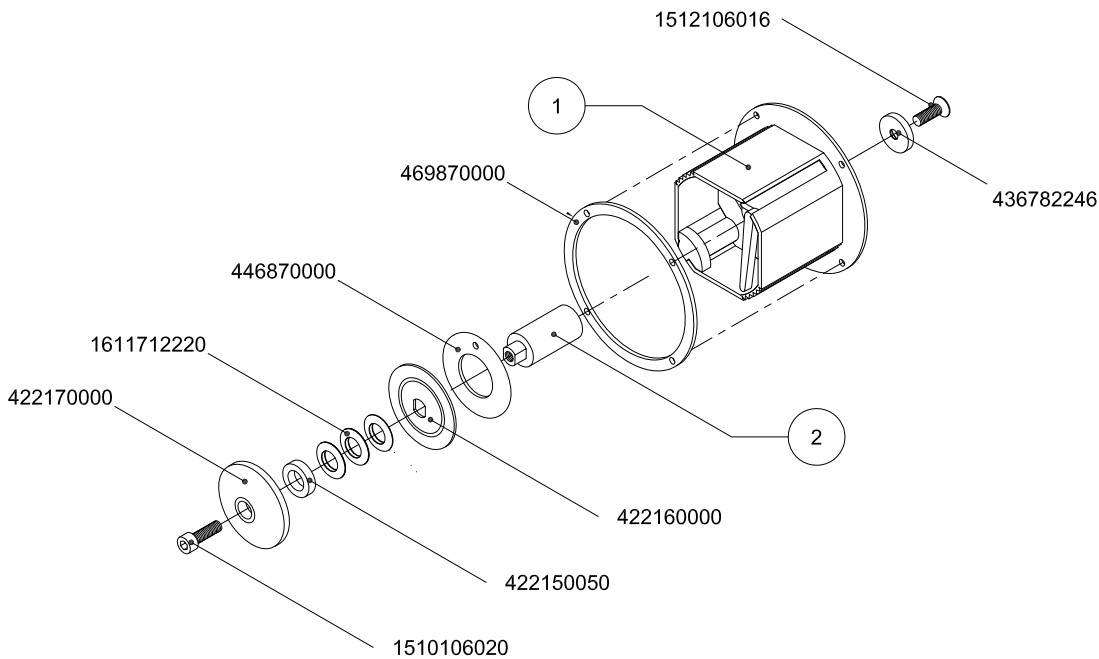
309070100





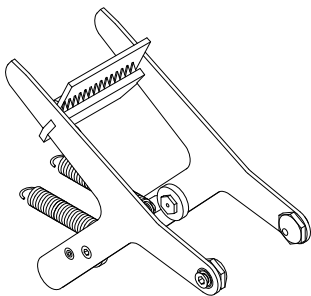
Dispenser designation	Br	Complete, standard	Complete, opposite hand
.30	30	309071230	309070230
.50	50	309071250	309070250
.75	75	309071275	309070275

Dispenser designation	Br	1	1 Opposite hand	2
.30	30	316331130	316331030	469470030
.50	50	316331150	316331050	469470050
.75	75	316331175	316331075	469470075



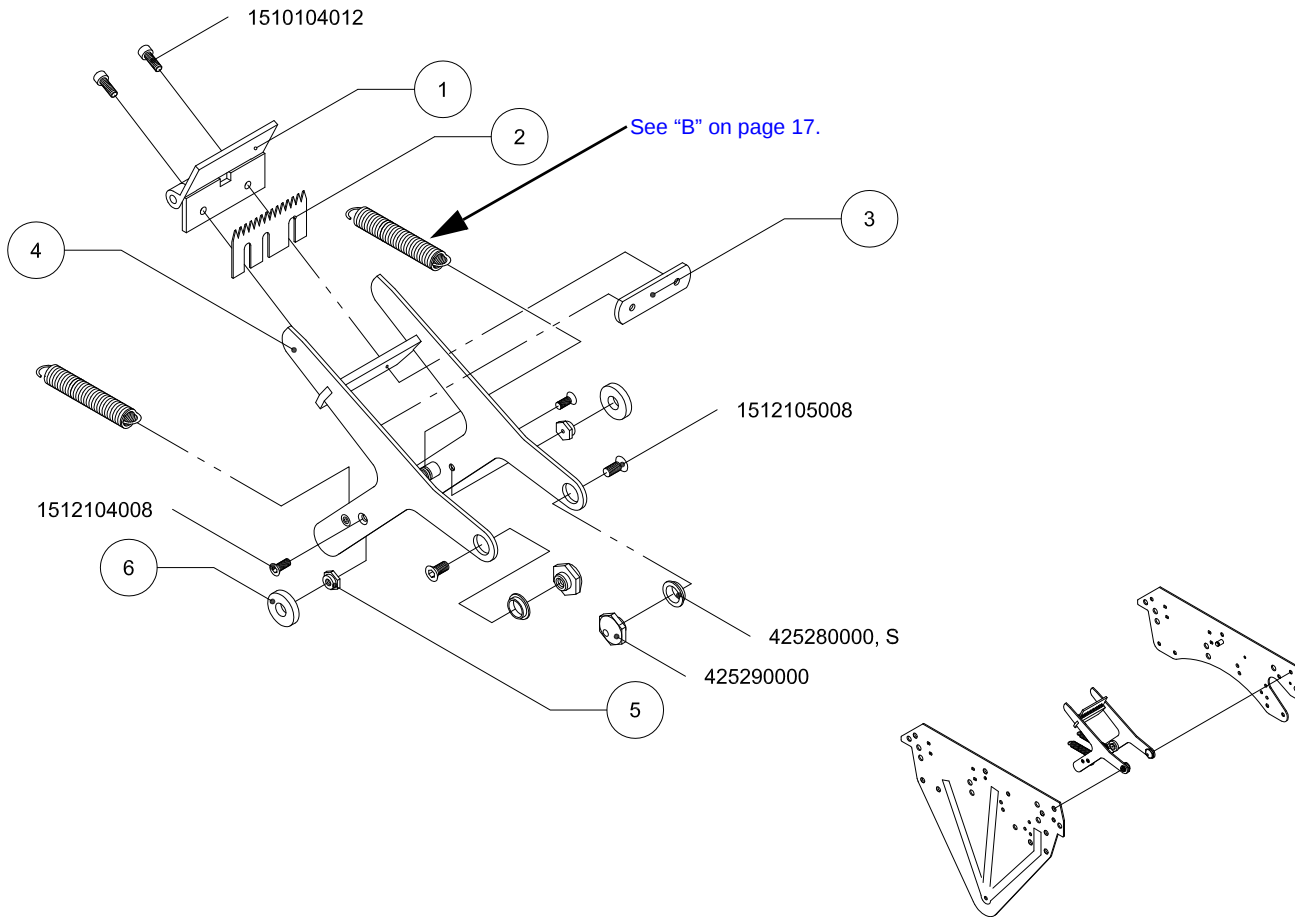
Knife arm

Knife arm



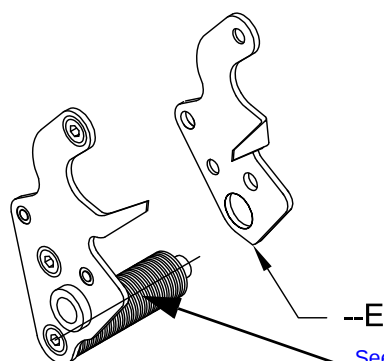
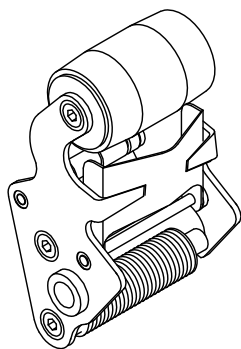
Dispenser designation	Br	Complete
50.50 / 30	75	425220341
25.30	55	425222341
50.30	55	425225341
25.50	75	425222541
50.50	75	425225541
70.50	75	425227541
50.75	100	425225741
70.75	100	425227741
50.100	125	425225141
70.100	125	425227141

Dispenser designation	Br	1	2	3	4	5	6
50.50 / 30	75	306840050	448074051	425270055	425235050	427450015	425050015
25.30	55	306840030	448074031	425270040	425232530	427450003	425050004, S
50.30	55				425235030		
25.50	75				425232550		
50.50	75	306840050, S	448074051, S	425270055	425235050		
70.50	75	306840075, S	448074071, S		425237050		
50.75	100				425235075		
70.75	100				425237075		
50.100	125	306840100	448074101	425270105	425235100		
70.100	125				425237100		



Applicator unit complete, single and double side mounted

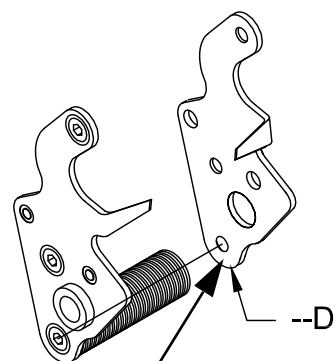
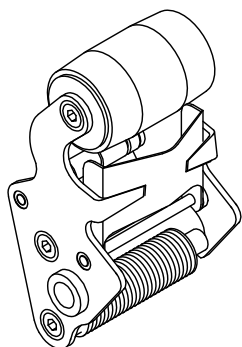
Complete no. for applicator unit single-sided mounting



See "Applicator unit, single-sided mounting, T-, TT-" on page 12.

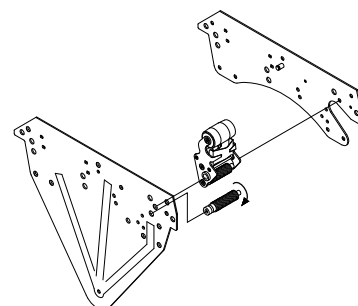
Dispenser designation	Br	Complete No.	Complete No. Opp. hand
50.50 / 30-E	75	435520552	435522552
25.30-E	55	435520231	435522231
50.30-E	55	435520532	435522532
25.50-E	75	425310252	425312252
50.50-E	75	425310552	425312552
70.50-E	75	425310752	425312752
50.75-E	100	425310572	425312572
70.75-E	100	425310772	425312772

Complete no. for applicator unit double-sided mounting



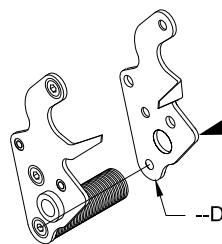
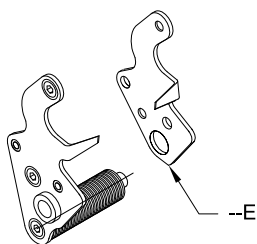
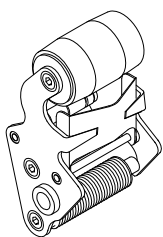
See "Applicator unit, double-sided mounting" on page 13.

Dispenser designation	Br	Complete applicator unit
50.75-D	100	425311572
70.75-D	100	425310072
50.100-D	125	425311512
70.100-D	125	425310012



Applicator unit, single-sided mounting, T-, TT-

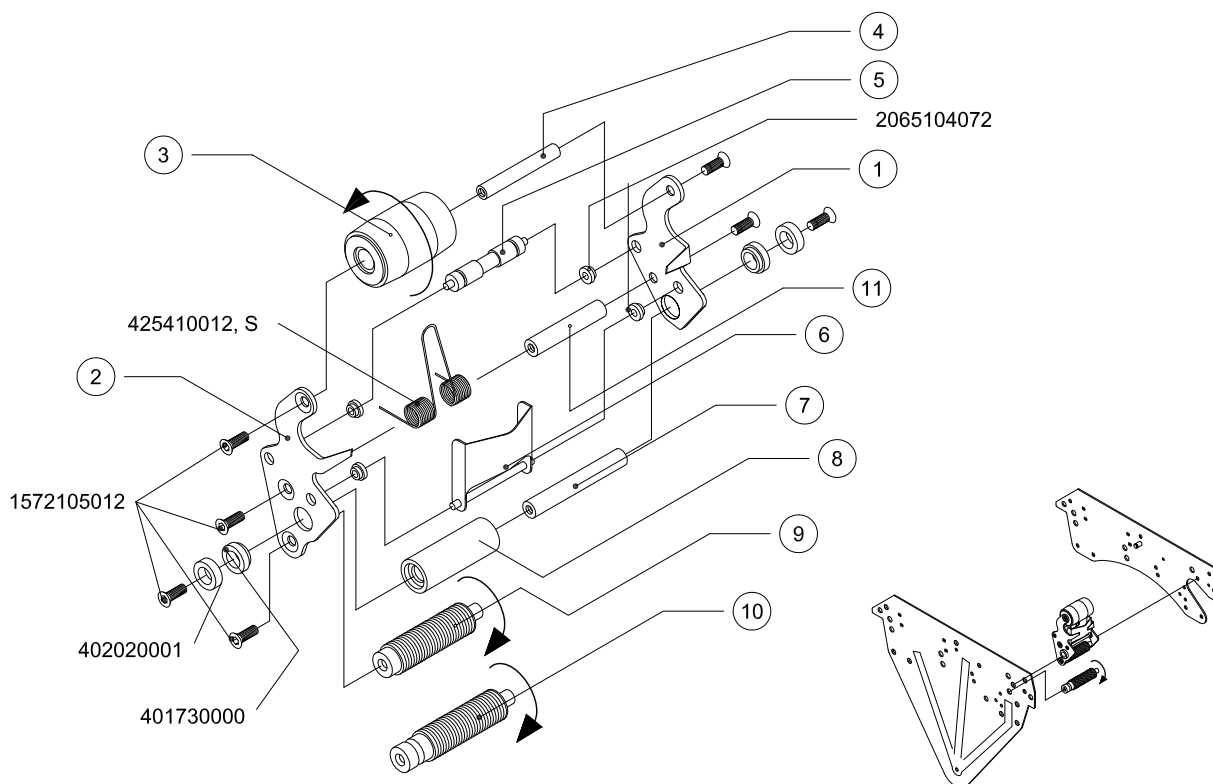
Applicator unit, single-sided mounting, T-, TT-



See "Applicator unit, double-sided mounting" on page 13.

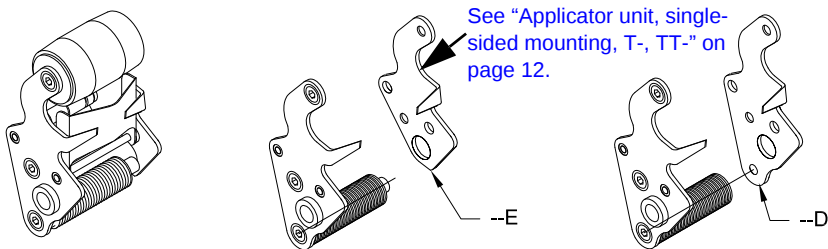
Dispenser designation	Br	1	1 Opp. hand	2	2 Opp. hand	3	4
50.50 / 30-E	75	425320041	425320241	425320042	425320242	425460325	
25.30-E	55	425320043	425320243	425320044	425320244	489900325	418060360
50.30-E	55	425320041	425320241	425320042	425320242	425460325	
25.50-E	75	425320061	425320261	425320062	425320262	489900001	
50.50-E	75	425320031	425320231	425320032	425320232		418060560
70.50-E	75	425320011	425320211	425320012	425320212	425460525,S	
50.75-E	100	425320024	425320224	425320023	425320223		
70.75-E	100	425320021	425320221	425320022	425320222	425460775,S	418060810

Dispenser designation	Br	5	6	7	8	9	10	11
50.50 / 30-E	75		425355030	415250700				
25.30	55	425080405	425352530	415250500	425430006	447113031	447113030	425630360
50.30-E	55		425355030					
25.50-E	75		425352550					
50.50-E	75	425420605	425355050	425630700	425430001	447113051,S	447113050	425630560
70.50-E	75		425357050					
50.75-E	100		425355075					
70.75-E	100	425420855	425357075	425630950	425430012	447113071,S	÷	425630810



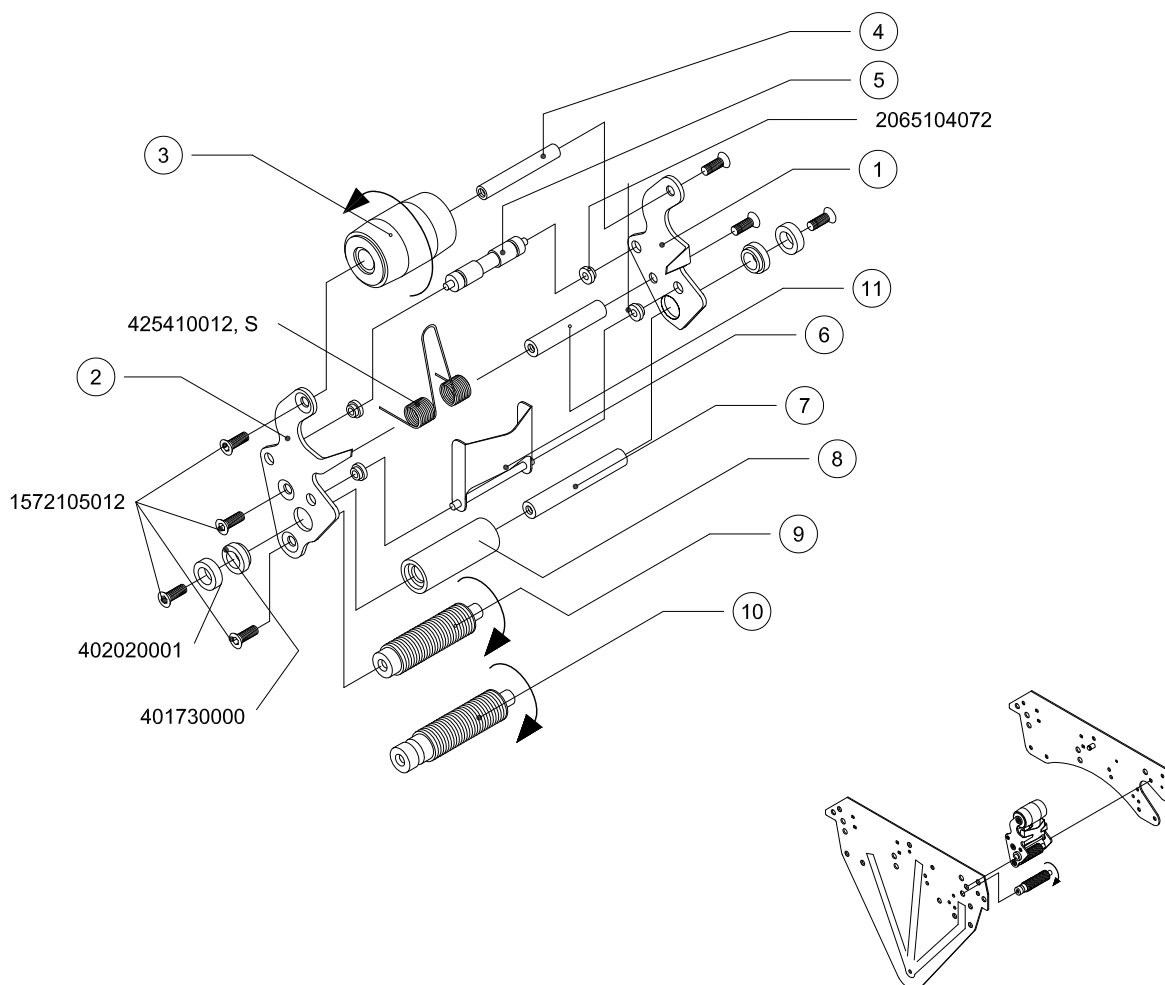
Applicator unit, double-sided mounting

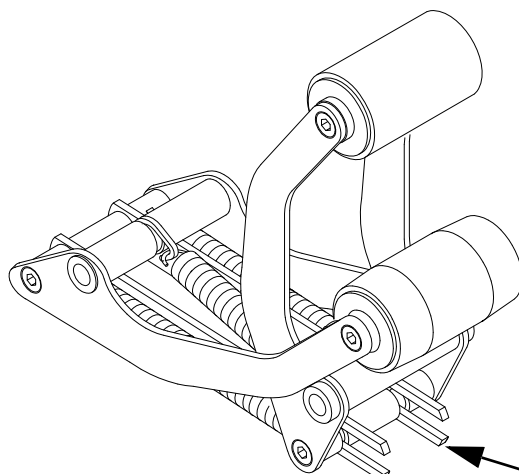
Applicator unit, double-sided mounting



Dispenser designation	Br	1	1 Opp. hand	2	2 Opp. hand	3	4
50.75-D	100	425320024	425320224	425320023	425320223	425460775	418060810
70.75-D	100	425320021	425320221	425320022	425320222		
50.100-D	125	425320024	425320224	425320023	425320223	425461025	418061060
70.100-D	125	425320021	425320221	425320022	425320222		

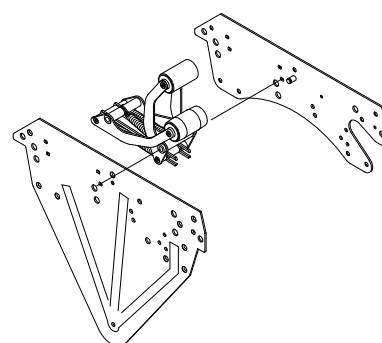
Dispenser designation	Br	5	6	7	8	9	10	11
50.75-D	100		425355075					
70.75-D	100	425420855	425357075	425630950	425430012	447113073	÷	425630810
50.100-D	125		425355101					
70.100-D	125	425421105	425357101	425631200	425430002	447113103	÷	425631060



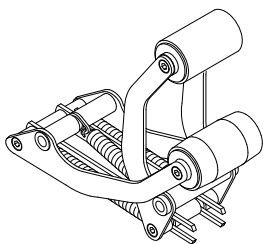


See "Rear twin-roller arrangement" on page 15.

Dispenser designation	Br	Complete No.
50.50 / 30	75	425531050
25.30	55	438811031
50.30	55	438811030
25.50	75	425531054
50.50	75	425531050
70.50	75	
50.75	100	425531070
70.75	100	
50.100	125	425531100
70.100	125	

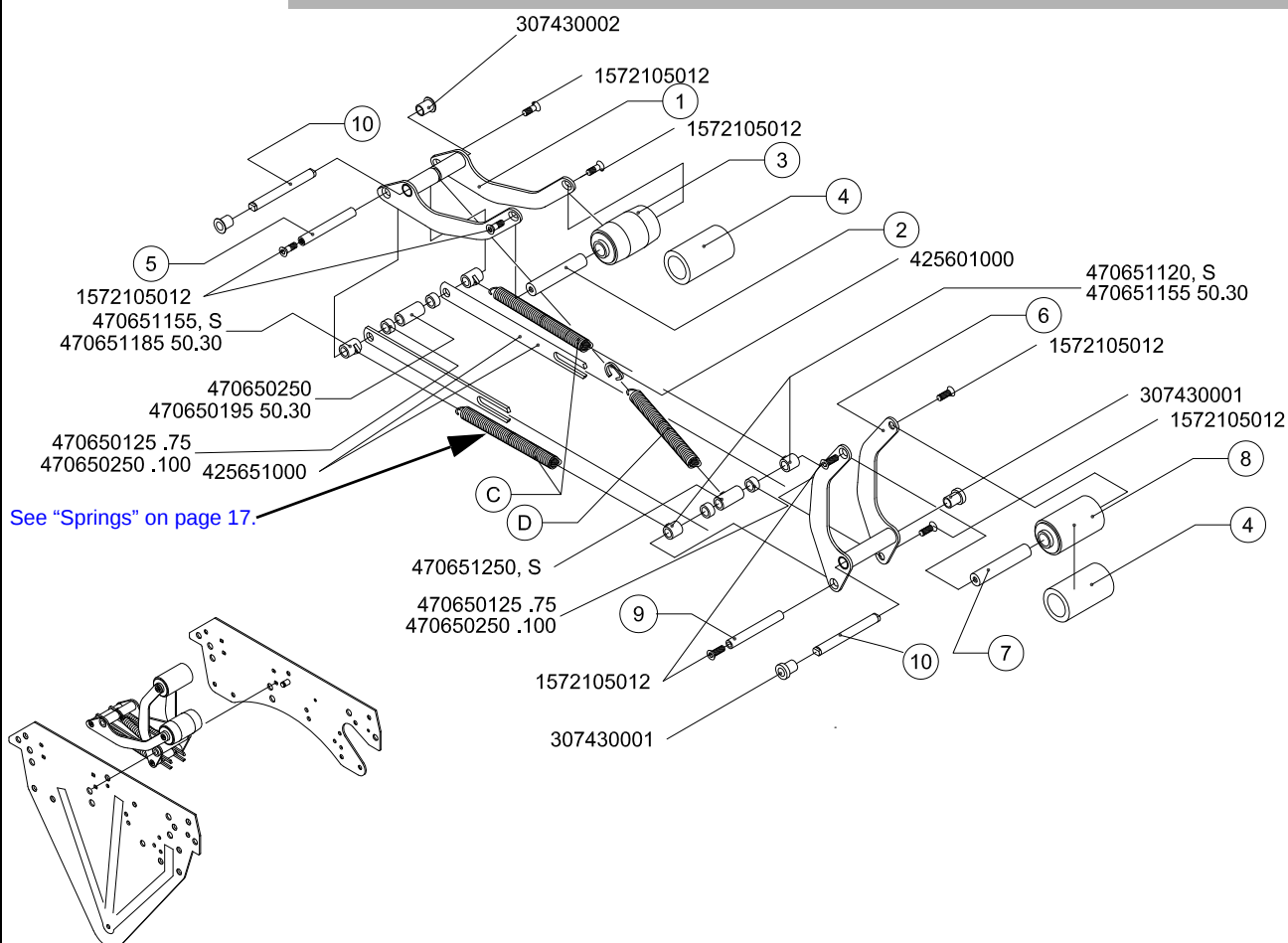


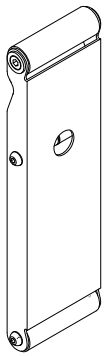
Rear twin-roller arrangement



Dispenser designation	Br	1	2	3	4	5
50.50 / 30	75	307890632	425630630	444580625	466180545	445270630
25.30	55	307890432	425630430	444580425	466180340	445270430
50.30	55					
25.50	75	307890632	425630630	444580625, S	466180545	445270630
50.50	75					
70.50	75					
50.75	100	307890880	425630880	444580875, S	466180810	445270880
70.75	100					
50.100	125	307891132	425631130	444581125	466181080	445271130
70.100	125					

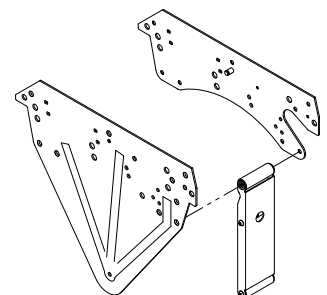
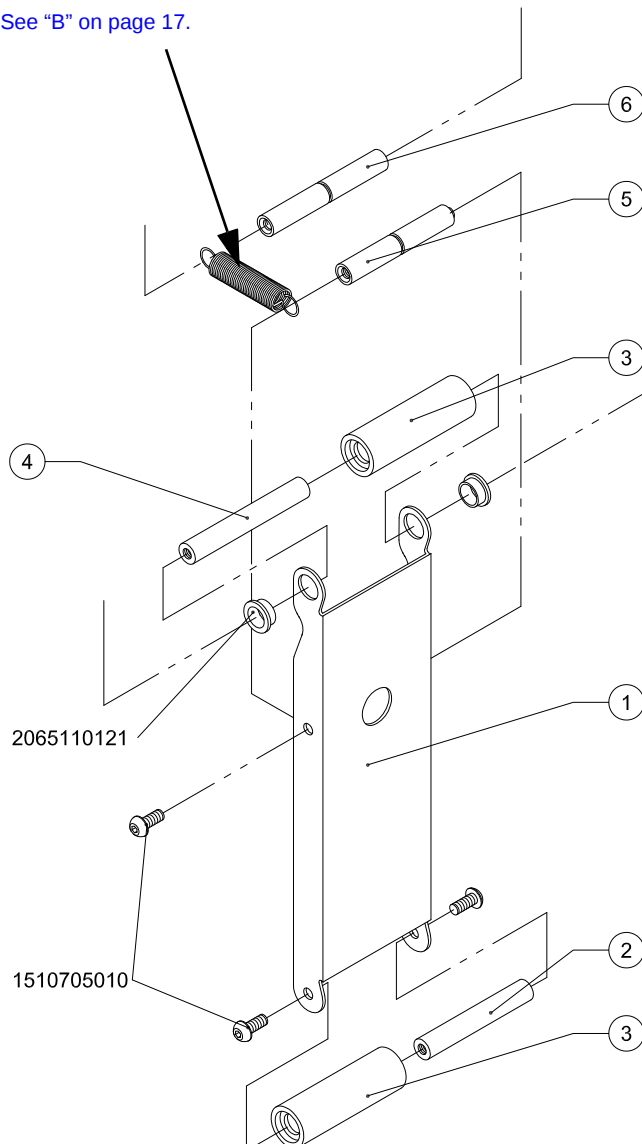
Dispenser designation	Br	6	7	8	9	10
50.50 / 30	75	307890561	425630560	425660525	445270560	445250700
25.30	55	307890362	425630360	425660325	445270360	445250500
50.30	55	307890361				
25.50	75	307890562	425630560	425660525, S	445270560	445250700
50.50	75	307890561				
70.50	75					
50.75	100	307890810	425630810	425660775,S	445270810	445250950
70.75	100					
50.100	125	307891061	425631060	425661025	445271060	445251200
70.100	125					





Dispenser designation	Br	1	2	3	4	5	6
50.50 / 30	75	311730050	425630630	425430009	425630700	462740625	462700700
25.30	55	311730030	425630430	425430008	425630500	462740425	462700500
50.30	55						
25.50	75	311730050	425630630	425430009	425630700	462740625	462700700
50.50	75						
70.50	75						
50.75	100	311730750	425630880	425430013	425630950	462740875	462700950
70.75	100						
50.100	125	311730100	425631130	425430010	425631200	462741125	462701200
70.100	125						

See "B" on page 17.



Dispenser designation	Br	A	B	C	D
50.50 / 30	75			425692011	425682011
25.30		425520011	425300011, S		
50.30	55			425692013	425682013
25.50	75	425520010	425300010		
50.50	75			425692011, S	425682011, S
70.50	75	425520011, S			
50.75	100		425300011, S	425692012, S	425682012, S
70.75	100				
50.100	125	425520012, S			
70.100	125			425692012	425682012

