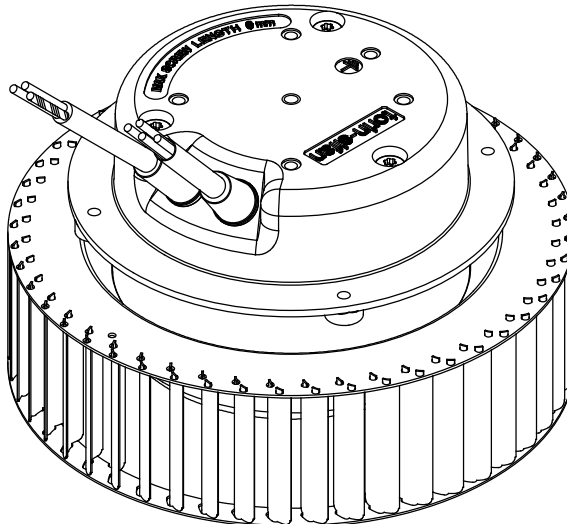
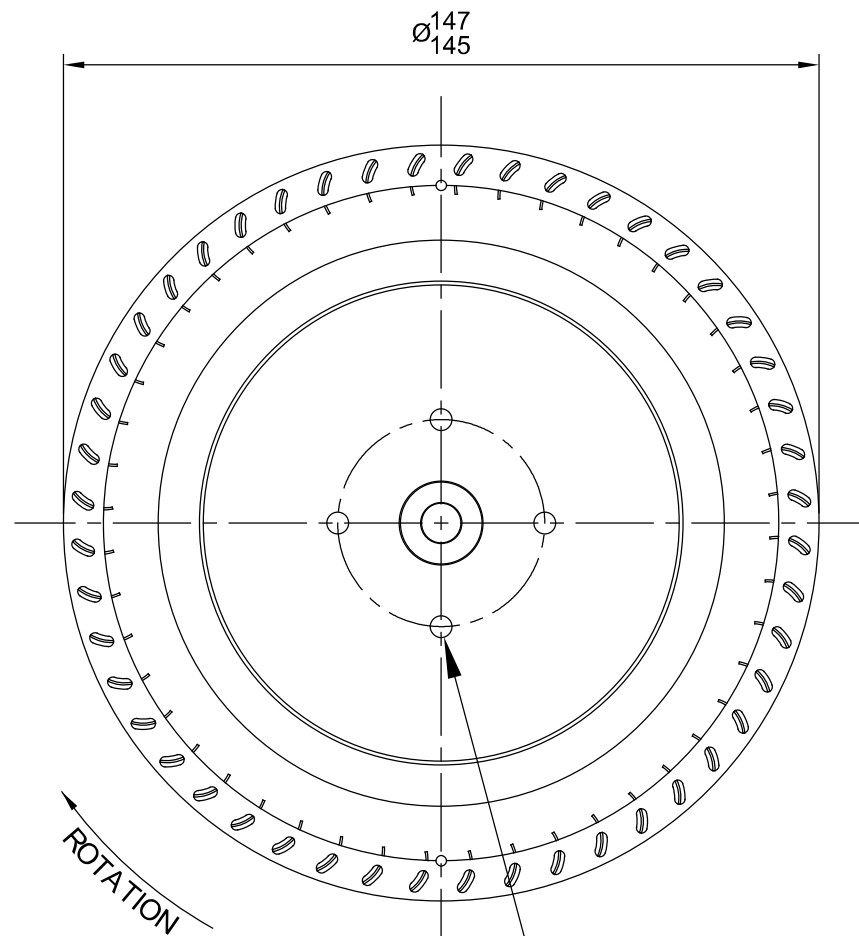
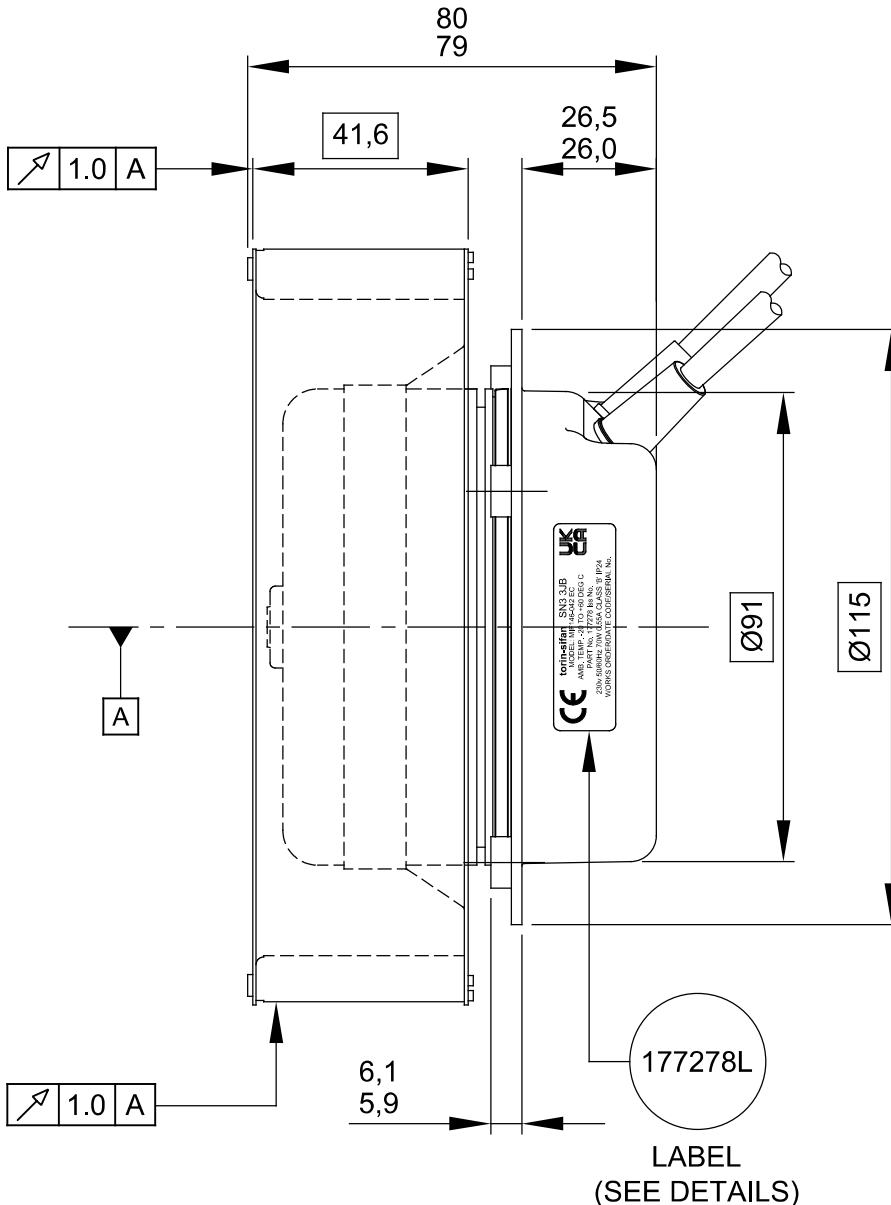
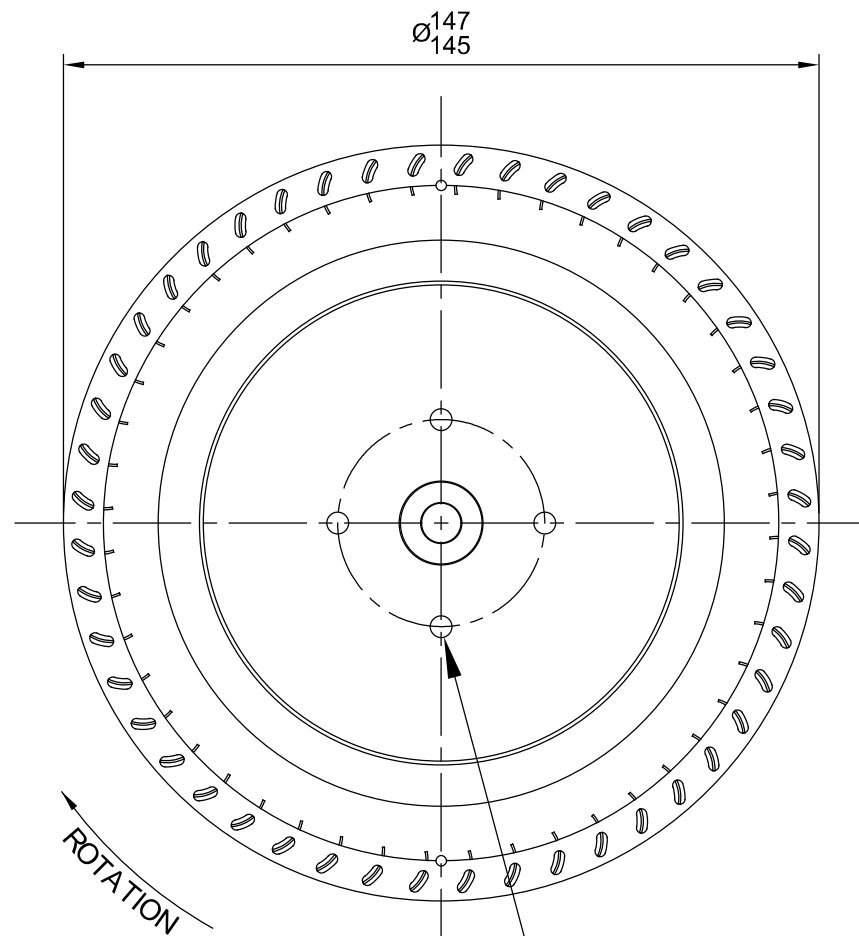
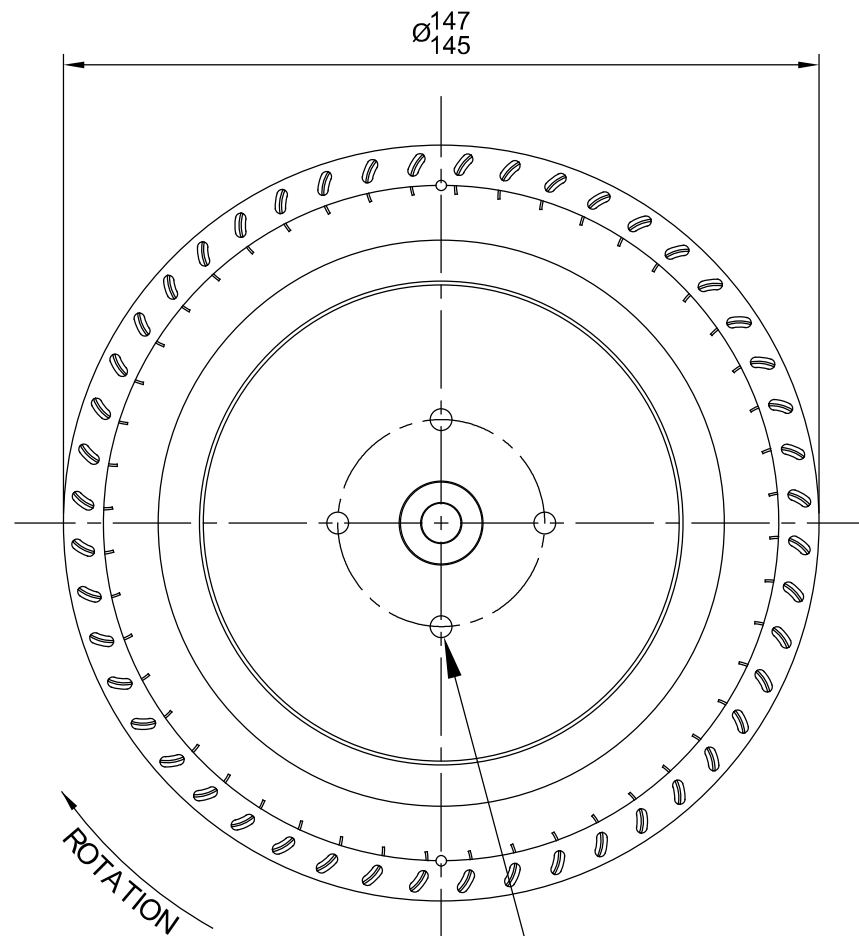
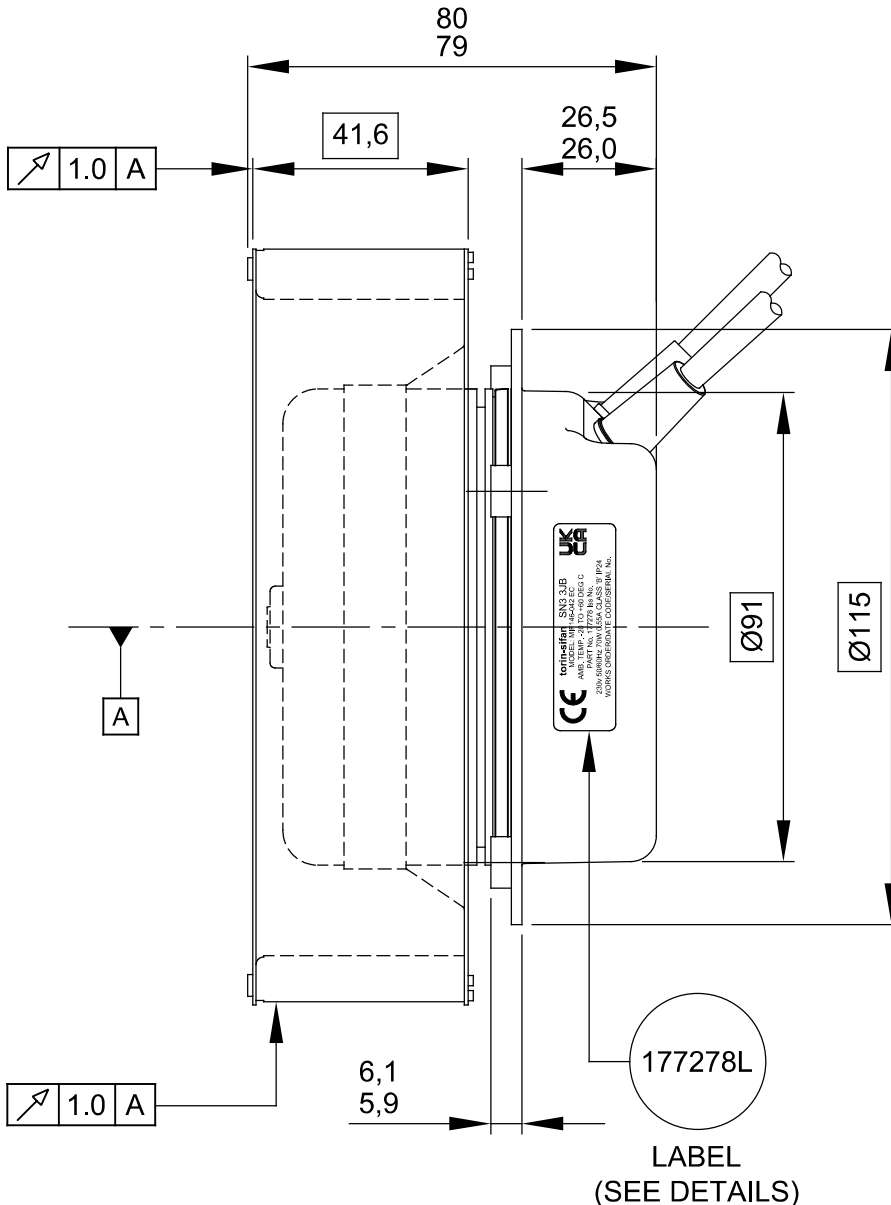
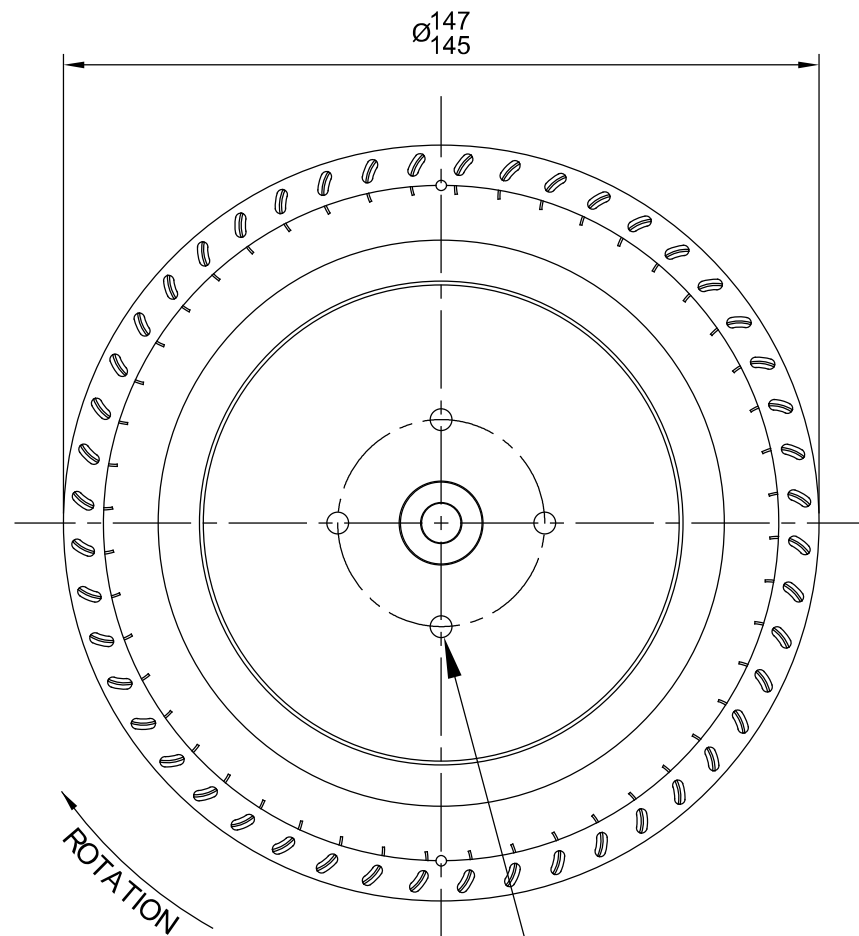
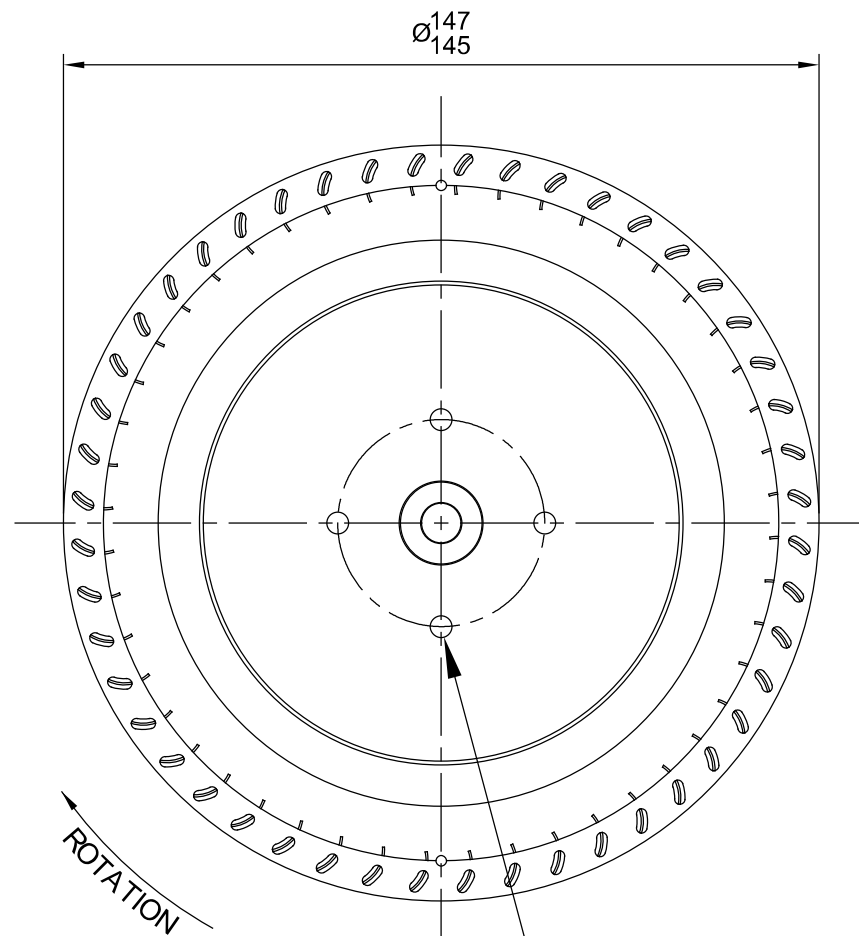
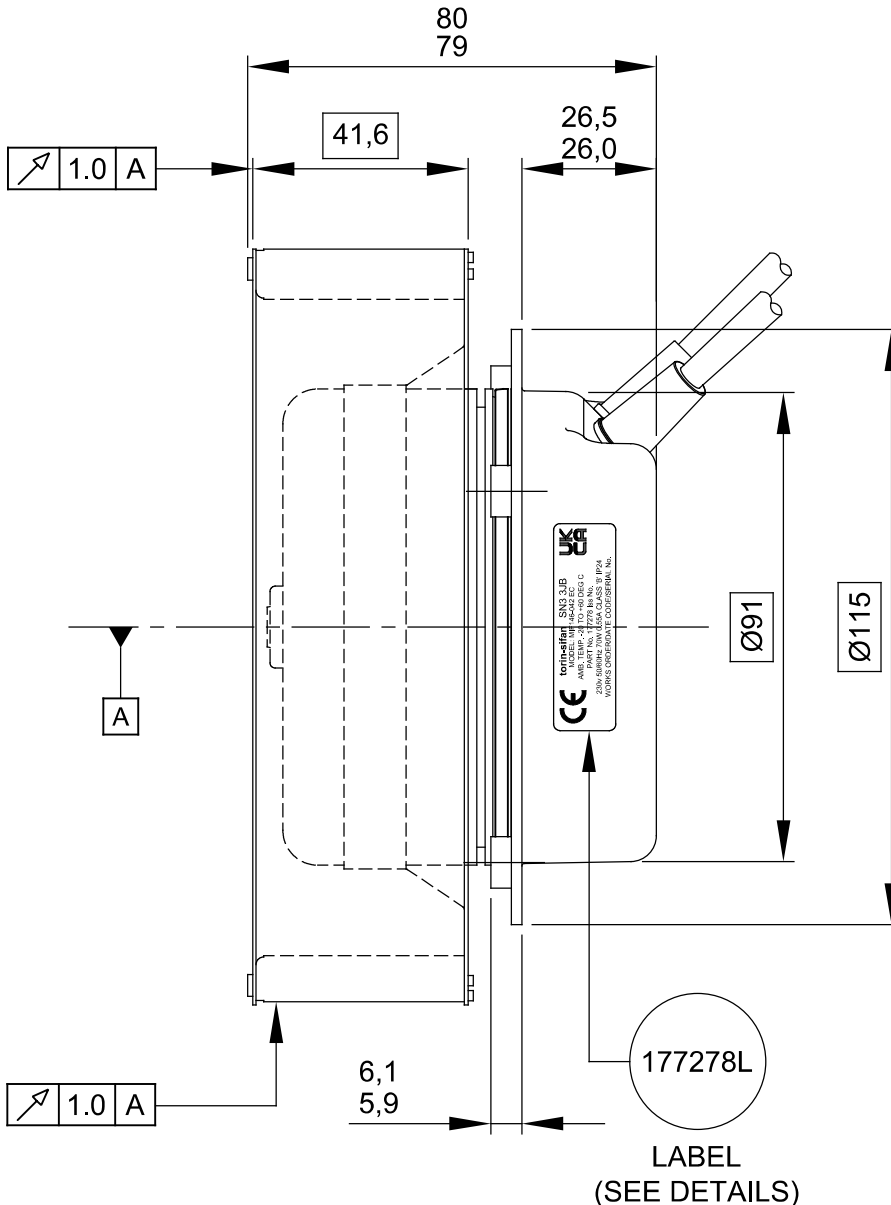
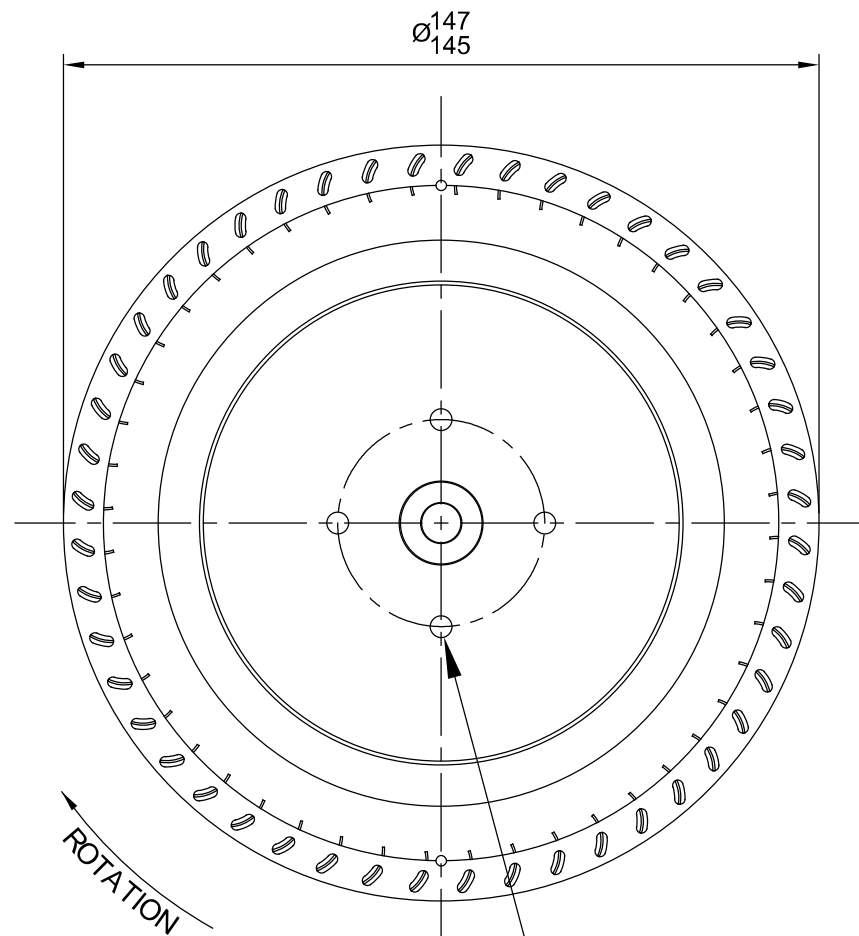
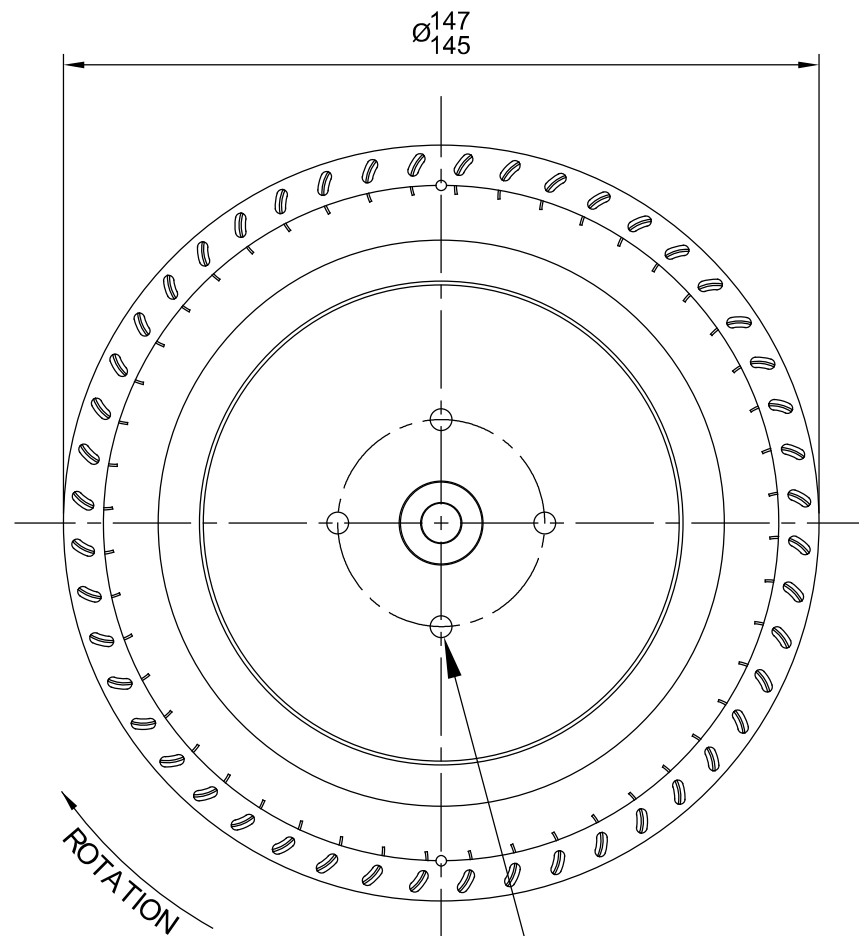


DO NOT SCALE		IF IN DOUBT PLEASE ASK		PROJECT No:- 14-0082		TEST SPEC No:- TS177278		ALPHA ISSUES RECORD		PRE-PRODUCTION CHANGES															
A		B		C		D		E		F		G		H		I									
1		2		3		4		5		6		7		8		9									
																									
3D VIEW FOR REFERENCE ONLY				LABEL DETAILS				SEE NOTE 13. FOR INSTRUCTION FOR BOTH LEAD SETS				4x TAPPED M4 HOLES EQUI-SPACED AS SHOWN ON A 105.00 PCD		4 HOLES M4 x 0.7-6H x 8.5 DEEP. C'BORE Ø5.0 x 0.5 DEEP. EQUI-SPACED ON A 58.00 PCD.		8603453									
NOTES:- SUPPLY VOLTAGE : 198 TO 264V 50/60Hz.		SPEED : VARIABLE		INSULATION : CLASS B		PROTECTION : IP24.		PCB : CONFORMALLY COATED.		BALANCE STANDARD : G2,5 AT 2500rpm.		AMBIENT TEMPERATURE RANGE : -20°C TO +60°C.		MATERIALS : IMPELLER : GALVANISED STEEL. MOTOR HOUSING : ALUMINIUM ALLOY LM6.		INTEGRATED ANTI-VIBRATION SYSTEM.		THE MEANS FOR DISCONNECTING THE ELECTRICAL SUPPLY TO THE MOTOR MUST BE INCORPORATED IN THE FIXED WIRING OF THE END PRODUCT.		THE MOTOR MUST BE SECURED TO THE END PRODUCT USING M4 SCREWS IN THE MOUNTING FLANGE OR IN THE BACK.		CUT STRIPPED ENDS OF LEADS BACK FLUSH WITH INSULATION SLEEVING AFTER FINAL TEST OF UNIT.			
torin-sifan The Partner of Choice Greenbridge, Swindon, Wiltshire, UK SN3 3JB Tel: +44 (0) 1793 524 291 Email: sales@torin-sifan.com		INFORMATION CONTAINED IN THIS DOCUMENT IS CONFIDENTIAL TO TORIN-SIFAN LIMITED AND MAY NOT BE DISCLOSED OR REPRODUCED IN WHOLE OR IN PART WITHOUT THEIR WRITTEN CONSENT. DETAIL SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.		© TORIN-SIFAN LIMITED		PRODUCT TYPE: MOTOR IMPELLER		TECH 1: AC EC EC3		TECH 2: AC BD CP DC ECI ECR		ERP DIRECTIVE: N		Ng/EN ARTICLE: A21		PROJECTION		DR. JB DATE 05/11/14		CHKD DATE		AP. DATE		A2	
DRAWING NO.		177278		8172771		DRAWING NO.		177278		8172771		DRAWING NO.		177278		DRAWING NO.		177278		DRAWING NO.		177278		DRAWING NO.	