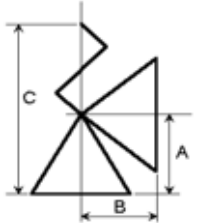
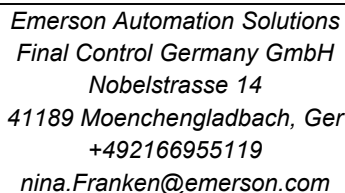
 <b>Emerson Automation Solutions</b> <b>Final Control Germany GmbH</b> Nobelstrasse 14 41189 Moenchengladbach, Ger +492166955119 nina.Franken@emerson.com				<b>Pressure Relief Valve Sizing &amp; Selection Report</b>					
				0	NF			14-Feb-2020	First Issue
<b>Quote Number: QUO-1314410-V9X5.0</b>				<b>No</b>	<b>Prpd.</b>	<b>Chk.</b>	<b>Appr.</b>	<b>Date</b>	<b>Revision</b>
Client: <i>Impexron GmbH</i> Location: Project: 427286									
End-User Ref. No.: Project Ref. No.:									
1	<b>Valve ID</b>				41	<b>SIZING DATA</b>			
2	Tag No.	PRV0001			42	Design Code	ASME Section VIII	Sizing Std.	API 520
3	Service				43	Sizing Basis	Blocked Discharge		
4	PID No.				44	Fluid State at Inlet	Liquid		
5	Line No.	101	Quantity		45	Relieving Case	Pressure Relief		
6			3		46	<b>Fluid Properties</b>			
7	<b>GENERAL</b>				47	Fluid Name		Crude Oil, Heavy	
8	Valve Type	Balanced Bellows, Direct Spring-Op			48	Sp. Gravity, G		0,862	
9	Safety / Relief	Safety Relief	Balanced	Yes	49	Viscosity		136,00000 cP	
10	Nozzle	Full	Bonnet	Vented	50	Reynolds No.		11850,86	
11	<b>CONNECTIONS</b>				51	Reynolds No. (max)		12579,12	
12	Inlet	1 1/2"	Flnkd.	600# RF	52				
13	Outlet	3"	Flnkd.	150# RF	53				
14	<b>MATERIALS OF CONSTRUCTION</b>				54				
15	Body / Base	CS SA216-WCB/WCC			55				
16	Bonnet / Cylinder	CS SA216-WCB/WCC			56				
17	Nozzle	316 SST			57				
18	Disc	316 SST			58				
19	Seat	Metal			59	<b>Sizing Coefficients</b>		Unit	-
20	Spindle	416 SST			60	K, Liquid	Kd, Liquid	0,656	0,729
21	Guide	SS A297 Gr. HE			61	Kw	Kc	1,0	1,0
22	Spring	Chrome Steel - Corr. Rest.			62	Kv	Kv (max)	0,980	0,981
23	Gaskets	316 SST			63				
24	Bellows	Inconel® 625			64	<b>Required Capacity</b>		Unit	GPM (US)
25	Cap Type	Screwed			65	Total		503	
26	NACE MR0175 / ISO 15156:2015	No			66				
27	Accessories				67	<b>Pressures</b>		Unit	psig
28					68	MAWP	Operating		
29					69	Set	CDTP	1160	1160,00
30					70	Over Pressure		116,0	10%
31	<b>SIZING / SELECTION SUMMARY</b>				71	Built-Up		0	
32	Valve Model No.	1.5G3JLTJBS-E45J			72	Back Pressure	Constant Superimposed	0	
33	Brand	Crosby®			73		Variable Superimposed	0	
34	Area	Calculated	Selected	0,535	74		Total	0	
35	(in²)	Data Set	Orifice	ASME	75	Inlet Loss		0	0%
36	Flow	Unit	Required	GPM (US)	76	Atmospheric (Barometric)		14,696	psia
37		Rated	Actual	533,911	77	<b>Temperatures</b>		Unit	°C
38					78	Normal System			
39	Reaction Force, Open Discharge			25,31 daN	79	Operating	Relieving	250	
40	Noise Level (db), Open Discharge			N/A	80	Design Min	Design Max		
Tag Notes	Please review the data sheet and confirm acceptance. Presumption: Back Pressure = Atmosphere. Presumption: Media = Crude Oil Presumption: Temperature = 40°C Painting manufacturer standard. All parts are free sourced. UV – Stamp  In case of order please provide temperature. acc. Serial 06-45157				Valve Dimensions	in	A		
							4,88		
							B		
							6,00		
							C		
lb	23,25								
	Weight								



0	NF			14-Feb-2020	First Issue
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Quote Number: QUO-1314410-V9X5.0

Client: *Impexron GmbH*

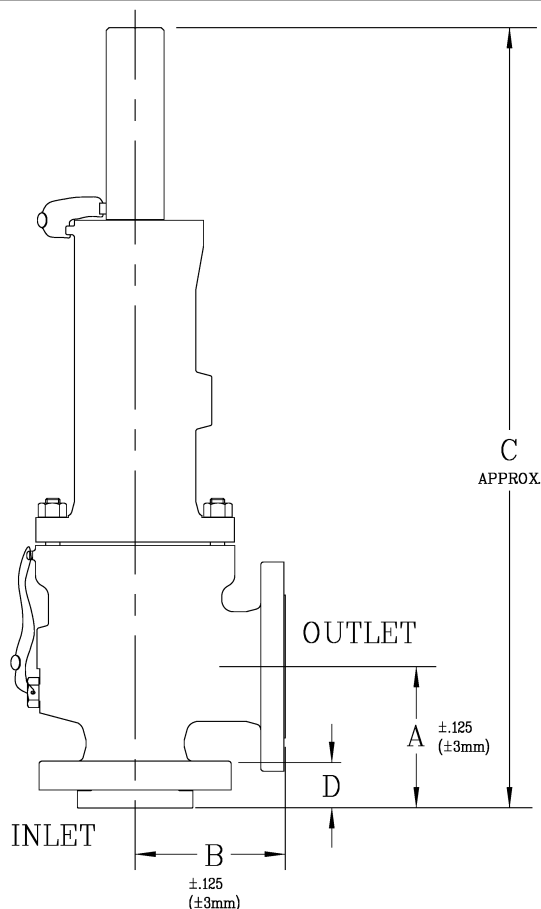
Location:

Project: 427286

End-User Ref. No.:

Project Ref. No.:

1	Valve ID			7	SELECTION SUMMARY					
2	Tag No.	PRV0001		8	Valve Model No.		1.5G3JLTJBS-E45J			
3	Service			9	Brand		Crosby®			
4	PID No.			10	CONNECTIONS					
5	Line No.	101	Quantity	11	Inlet	1 1/2"	Flngd.	600#	RF	Standard
6			3	12	Outlet	3"	Flngd.	150#	RF	ASME B16.5



**Wt.=**        *50 lb*        =        *22,68 kg*

**A=** 4,88 in = 123,95 mm

$$B = 6,00 \text{ in} = 152,40 \text{ mm}$$
$$C = 23,25 \text{ in} = 590,55 \text{ mm}$$
$$D = 1,75 \text{ in} = 44,45 \text{ mm}$$
$$E = \quad =$$
$$F = \quad =$$

**G=** **=**

$$H = \quad =$$

## Tag Notes

Please review the data sheet and confirm acceptance.

Presumption: Back Pressure = Atmosphere.

Presumption: Media = Crude Oil

Presumption: Temperature = 40°C

Painting manufacturer standard.

All parts are free sourced.

UV – Stamp

In case of order please provide temperature.  
acc. Serial 06-45157

## Dimension Notes

- Accessories not shown.
- Actual valve may vary from image.