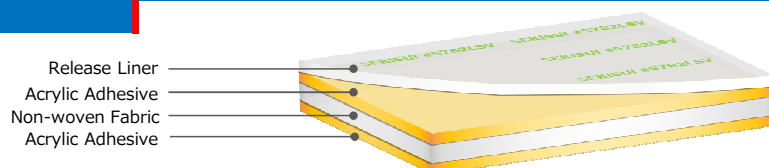


Product : Double Faced Tape #5782LSV

SEKISUI #5782LSV is developed for applying to resin parts such as polypropylene, and to polyurethane foam. The total VOC emission and odor is lowered.

Structure



Applications

- 1) For fixing industrial parts
- 2) For fixing interior parts
- 3) For fixing foam material to HVAC

Features

- (1) The total VOC emission is much lower than conventional products.
- (2) It has less odor and provides a comfortable environment in a closed vehicle.
- (3) It has superior adhesion to polyolefin materials such as PP.
- (4) It is free from the thirteen chemical substances regulated by the ministry of Health, Labour and Welfare in Japan, which are harmful to human bodies.

*1 Formaldehyde, toluene, xylene, chlorpyrifos, p-dichlorobenzene, ethylbenzene, styrene, dibutyl, phthalate, diethylhexyl phthalate, tetradecane, diazinon, acetaldehyde, fenobucarb

Standard Size

Property	Unit	#5782LSV
Tape Thickness	mm	0.135
Standard Size (Width)	mm	1,000
Standard Size (Length)	M	50

※Please contact us for other available sizes.

Properties

Property			Unit	#5782LSV	Method
180 degree Peeling Adhesion	SUS	23°C	N/25mm	19.0	Based on JIS Z 0237 (Old Version) Pressure: 2kg roller Peeling Speed: 300mm/min
	PP			14.4	
	PS			19.4	
	PET			21.1	
	ABS			18.8	
	PC			22.0	
	AL			18.0	
Holding Power	JIS Holding Power		mm	0.2	40°C / 1kg X 1hr
	80°C Holding Power		mm	0.3	80°C / 0.5kg X 1hr

Precautions

- 1) Please remove dirt, water, oil and other contaminants from the substrates' surface before use.
 - 2) Please avoid re-application, and leave it for several hours after applying it.
 - 3) Please avoid direct application on uneven or rough surfaces and body parts.
 - 4) Please avoid storage in places with high temperatures, high humidity, and direct sunlight.
 - 5) Please test it out on the surface first. If you have question about its use, please contact us.
- ※ The figures above are measured values and are not guaranteed values.

The spec and appearance may be changed without notice. Customers are responsible for judging if the tape can be used for their application.

SEKISUI CHEMICAL CO., LTD.

High Performance Plastics Company
Functional Tape Division

Address;

2-10-4 Toranomon, Minato-ku, Tokyo 105-8566 JAPAN
TEL: +81-3-6748-6447 FAX: +81-3-6748-6538

Adhesion by Temp.

Property	Unit	#5782LSV
180 degree Peeling Adhesion	0℃	26.6
	23℃	18.0
	40℃	22.3
	60℃	14.4
	80℃	7.9

Analysis Method

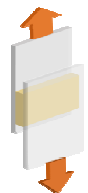


Substrate : SUS plate
Pressure : 2kg roller × 1 round trip
Curing Time : Each temp × 30min
Speed : 300mm/min
Angle : 180°
Measure temp : Each temp

Shear Strength

Property	Unit	#5782LSV
Shear Strength	5℃	100 ↑
	23℃	23.0
	40℃	25.0

Analysis Method



Substrate : Aluminium/Aluminium
Size : 20mm×20mm
Pressure : 2kg roller × 1 round trip
Curing Time : Each temp × 30min
Speed : 50 mm/min
Measure temp : Each temp

Tensile Strength

Property	Unit	#5782LSV
Tensile Strength	5℃	41.0
	23℃	32.0
	40℃	33.0

Analysis Method



Substrate : Aluminium/Aluminium
Size : 25mm×25mm
Pressure : 2kg roller × 1 round trip
Curing Time : Each temp × 30min
Speed : 10 mm/min
Measure temp : Each temp

※ The figures above are measured values and are not guaranteed values.

The spec and appearance may be changed without notice. Customers are responsible for judging if the tape can be used for their application.

SEKISUI CHEMICAL CO., LTD.

High Performance Plastics Company
Functional Tape Division

Address;

2-10-4 Toranomom, Minato-ku, Tokyo 105-8566 JAPAN
TEL: +81-3-6748-6447 FAX: +81-3-6748-6538