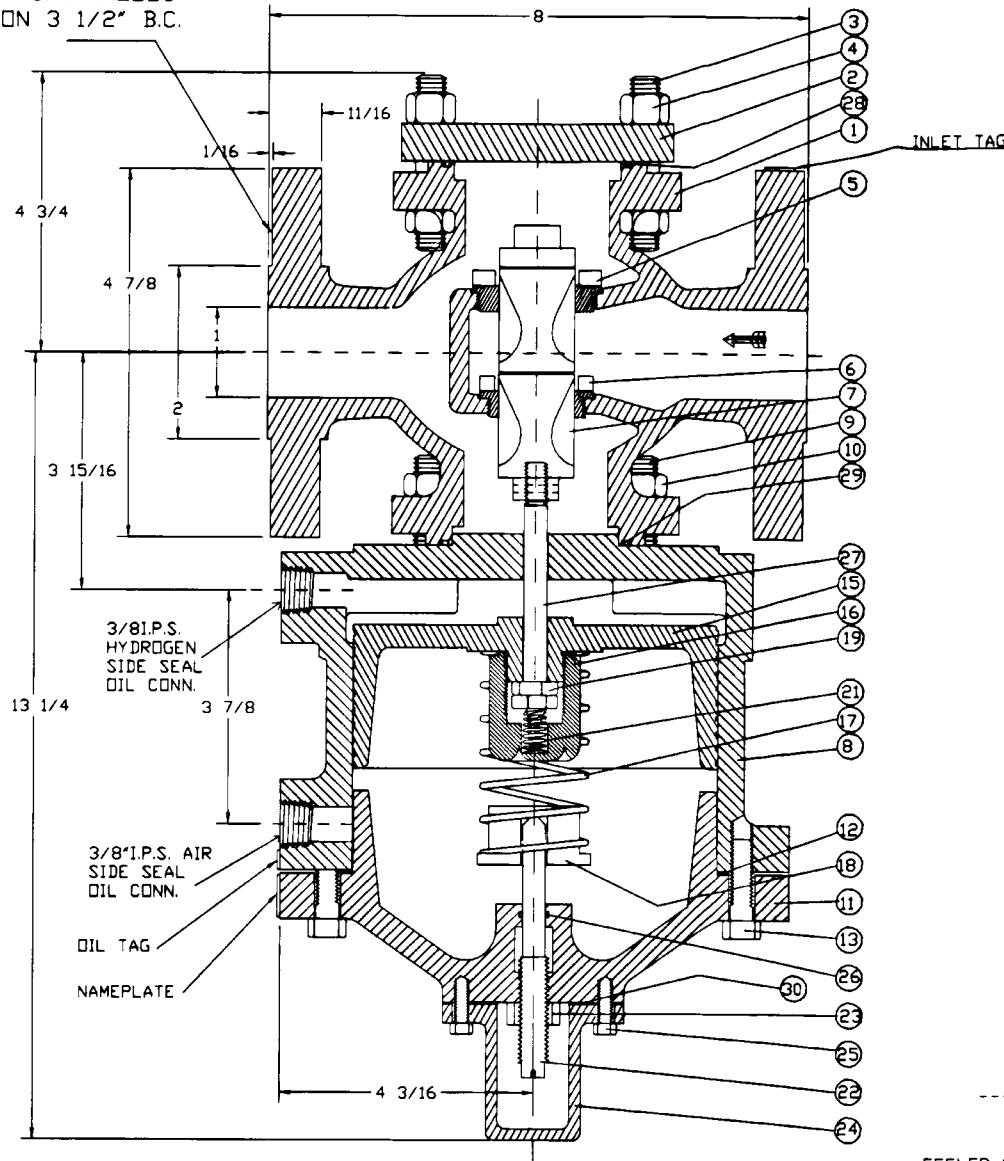


4 3/4" HOLES
ON 3 1/2" B.C.

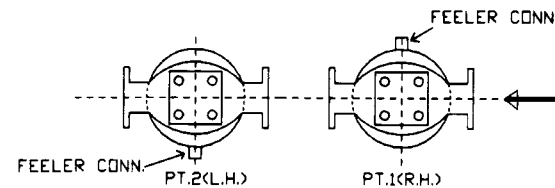


PT. NO.	NAME OF PART	
1	BODY	1
2	BOTTOM COVER	1
3	BOTTOM COVER STUD BOLTS	4
4	BOTTOM COVER STUD BOLT NUTS	8
5	● UPPER SEAT RING	1
6	● LOWER SEAT RING	1
7	* POPPET	1
8	CYLINDER	1
9	CYLINDER STUDS	4
10	CYLINDER STUD NUTS	4
11	CYLINDER COVER	1
12	▢ CYLINDER COVER GASKET	1
13	CYLINDER COVER CAPSCREWS	8
14		
15	PISTON	1
16	PISTON NUT	1
17	▢ PISTON SPRING	1
18	PISTON SPRING RETAINER	1
19	SPECIAL STEM NUTS	2
20		
21	STEM SPRING	1
22	ADJUSTING SCREW	1
23	ADJUSTING SCREW CHECKNUT	1
24	ADJUSTING SCREW CAP	1
25	ADJ. SCREW CAP CAPSCREWS	4
26	▢ "O" RING	1
27	* STEM	1
28	▢ BOTTOM COVER "O" RING	1
29	▢ CYLINDER COVER "O" RING	1
30	▢ ADJUSTING CAP GASKET	1

* PTS. 7 & 27 FURNISHED AS AN ASSEMBLY

● PTS. 5 & 6 FURNISHED WITH INSTRUCTIONS TO MACHINE AFTER INSTALLATION
▢ STANDARD MAINT. PARTS ARE 12,17,21,26,28,29, & 30

ALWAYS GIVE SERIAL NO. ON VALVE NAMEPLATE WHEN REFERRING TO PARTS



REF. WEST. 19C1964

R-K 1" CONTROL VALVE		
DRAWN BY E.C.E. 7/9/98	CHECKED BY M.A.C. 7/9/98	SCALE 1/2
THE RUGGLES-KLINGEMANN CO. SALEM, MASS.		4G-3791-3
(CHG. PT. NOS.) 7/98 HOC 402 & 391		B/M -8394-3