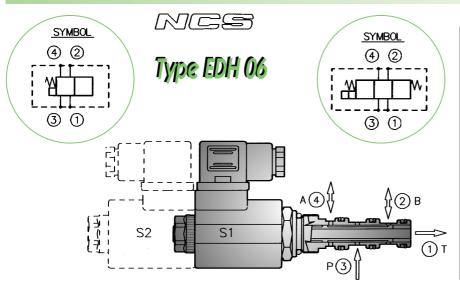


SOLENOID OPERATED DIRECTIONAL VALVES SPOOL TYPE - FOUR WAY - TWO/THREE POSITION



| SIZE | | | 06 |
|--------------------|------------|--------|-------|
| NOMINAL PORT SIZE | | | 6 |
| I/mir | | | 35 |
| MAX FLOW RATE | | US gpm | 9.2 |
| MAX PRESSURE THRO | bar | 315 | |
| MAX PRESSURE THRU | psi | 4500 | |
| CAVITY NUMBER | 00.95 | 064 | |
| NORMALIZED CAVITY | NCS | 06/4 | |
| MAX TIGHTENING TOR | Nm | 50 | |
| WEIGHT INCLUDING | 1 SOLENOID | kg | 0.450 |
| COIL | 2 SOLENOID | kg | 0.810 |
| REF | • | | |
| CAVITY DIMENSIONS | 11.450 | | |

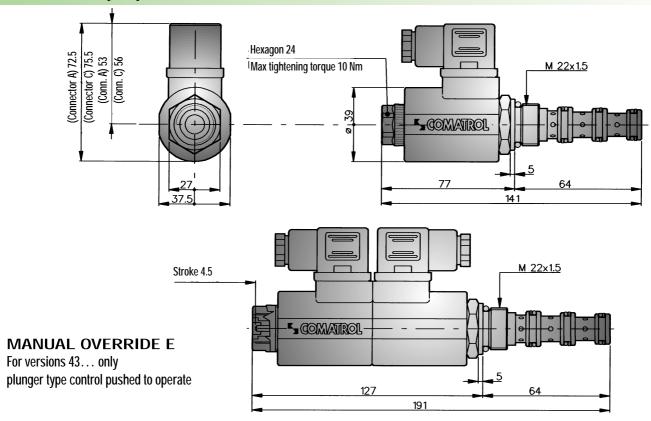
VERSIONS

| TYPE | HYDRAULIC SYMBOLS | | FUNCTIONS OBTAINED WITH SOLENOID | | OVERLAP | MAX. FLOW RATE | MAX. PRESSURE |
|-------|---|------------------------------|----------------------------------|------------------------------|---------|----------------|---------------|
| | | De-energized | S1 Energized | S2 Energized | OVENDII | l/min | bar |
| 42 05 | ₩ X II sı ③ ① | 3 → 2 4 → 1 | 3 → 4 2 → 1 | | + | 35 | 315 |
| 42 06 | ⊕@ ₩1111 s1 @@ | (4) (2) (3) (1) | 3 → 4 2 → 1 | | + | 35 | 315 |
| 42 07 | S1 30 | <u>432</u> → 1 | 3 → 4 2 → 1 | | _ | 25 | 315 |
| 42 08 | ⊕ Ø NH 1 SI ③ ① | (3) → (1) (4) (2) | 3 → 4 2 → 1 | | _ | 25 | 315 |
| 42 12 | ⊕ ② ₩ | 3 → 4 2 → 1 | (4) (2) (3) (1) | | + | 35 | 315 |
| 42 13 | ⊕@ ₩± 1 \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | (4) (2) (3) (1) | 4 2 → 1 3 | | + | 35 | 315 |
| 42 14 | ₩ <u>1 1</u> X s1 ③① | (4) (2) (3) (1) | 3 → 2 4 → 1 | | + | 35 | 315 |
| 43 06 | ₩ <u>₩</u> <u>1</u> 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | (4) (2) (3) (1) | 3 → 4 2 → 1 | 3 → 2 4 → 1 | + | 35 | 315 |
| 43 07 | #Z**X | <u>432</u> → 1 | 3 → 4 2 → 1 | 3 → 2 4 → 1 | _ | 25 | 315 |
| 43 08 | ₩₩₩ 1271 W 1272 S1 300 | 3 → 1 2 | 3 → 4 2 → 1 | 3 → 2 4 → 1 | _ | 25 | 315 |
| 43 09 | ₩ ₩ \$2 \$1 ③① | (4 2) → (1) | 3 → 4 2 → 1 | 3 → 2 4 → 1 | + | 35 | 315 |
| 43 10 | ₩₩₩ 1275 X 300 | (4 3) → (1) | 3 → 4 2 → 1 | 3 → 2 4 → 1 | _ | 20 | 315 |
| 43 13 | ₩ <u>₩</u> ₩ 122 S1 ③① | (4) (2) (3) (1) | 4 2 → 1 3 | 3 → 2 4 → 1 | + | 35 | 315 |
| 43 15 | ⊕@ • 22 S1 | 3 2 → 1 4 | 3 → 4 2 → 1 | 3 → 2 4 → 1 | _ | 20 | 315 |
| 43 17 | #2 12 S1 ③① | 3 -4 2 | 3 → 4 2 → 1 | 3 → 2 4 → 1 | + | 35 | 315 |
| 43 19 | ₩ <u>₩</u> ₩ 1271 X F II I W 52 S1 ③① | 3 2 → 1 | 3 → 4 2 → 1 | 3 → 2 4 → 1 | + | 35 | 315 |
| 43 20 | 1271 30 52 51 30 \$2 51 30 | 3 4 → 1 | 3 → 4 2 → 1 | 3 → 2 4 → 1 | + | 35 | 315 |

82



DIMENSIONS (mm)

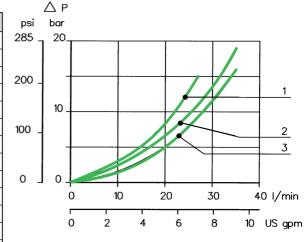


CHARACTERISTIC OPERATING CURVES

Measurements effected at 20°C ambient temperature with mineral oil having viscosity of 26 cSt at 50°C. Power input to coil: 90% of nominal value; temperature: 50°C. Cartridges only.

PRESSURE DROP

| TYPE | ③ → ① | ③ → ② | ③ → ④ | 2 - 1 | 4 → 1 |
|------|-------|-------|-------|-------|--------------|
| 05 | | 2 | 2 | 2 | 2 |
| 06 | | 3 | 3 | 3 | 2 |
| 07 | 1 | 2 | 2 | 3 | 2 |
| 80 | 1 | 2 | 2 | 3 | 2 |
| 09 | | 2 | 2 | 2 | 2 |
| 10 | 1 | 2 | 2 | 3 | 2 |
| 12 | | | 3 | 3 | |
| 13 | | 3 | | 3 | 2 |
| 14 | | 3 | | | 2 |
| 15 | 1 | 2 | 2 | 2 | 2 |
| 17 | | 3 | 3 | 3 | 2 |
| 19 | | 3 | 3 | 3 | 2 |
| 20 | | 3 | 3 | 3 | 3 |



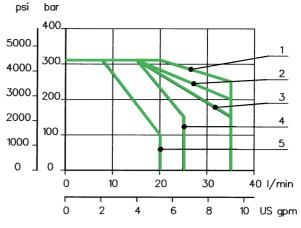
LIMITS OF APPLICATION

| LIMITS OF ALL LIGHTION | | | |
|------------------------|-----------|--|--|
| TYPE | Reference | | |
| 05 | 3 | | |
| 06 | 1 | | |
| 07 | 4 | | |
| 80 | 4 | | |
| 09 | 2 | | |
| 10 | 5 | | |
| 12 | 2 | | |

LIMITS OF APPLICATION

| Reference | |
|-----------|--|
| 2 | |
| 2 | |
| 5 | |
| 3 | |
| 2 | |
| 2 | |
| | |

MAX PERMESSIBLE PRESSURE THROUGH PORT (1): 180 bar FOR THREE POSITION MAX PERMESSIBLE PRESSURE THROUGH PORT (1): 210 bar FOR THREE POSITION



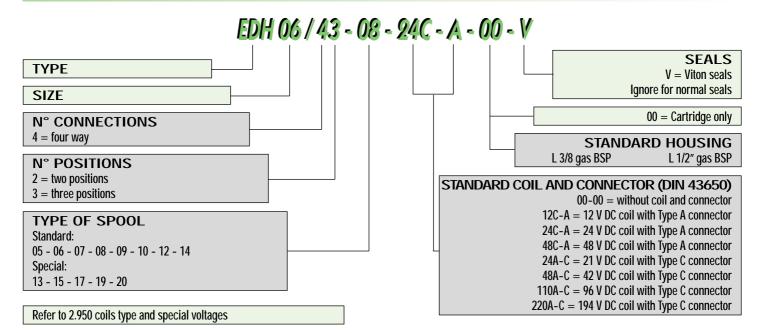


CHARACTERISTIC OPERATING CURVES

RESPONSE TIMES (m. sec)

| TYPE | Energized | De-energized | |
|----------|-----------|--------------|--|
| 06-13-14 | 2E E0 | 40 00 | |
| 09-19-20 | 25 - 50 | 40 - 80 | |
| 05-07-08 | | | |
| 12-10-15 | 30 - 50 | 40 - 80 | |
| 17 | | | |

EXAMPLE OF ORDER DESIGNATION EDH 06



SPARE PARTS

Set of standard type external seals with back-up washers (Packs of minimum 10 sets) EDH 06/4 = 230.00.008.0

84